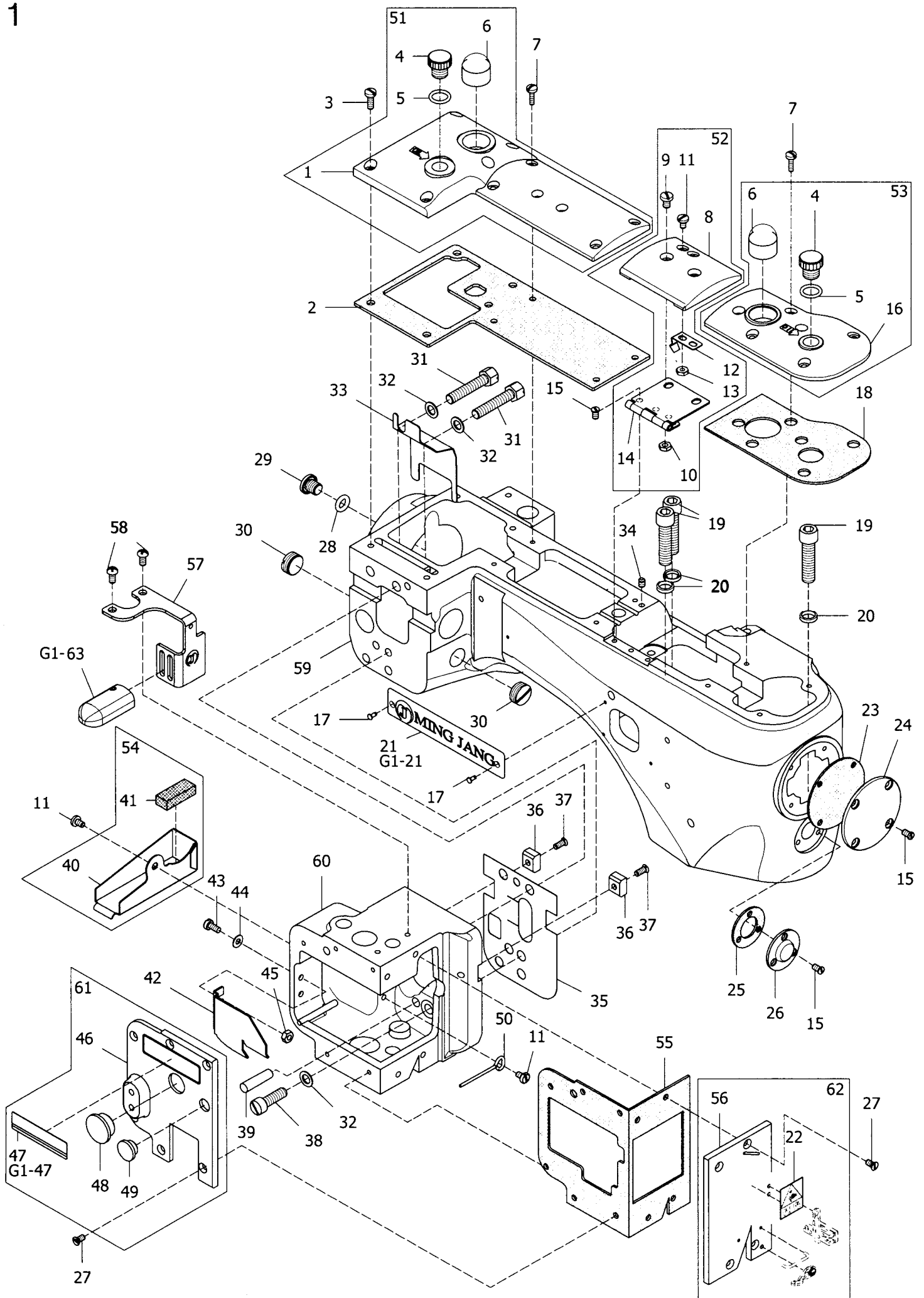


CONTENTS

目次

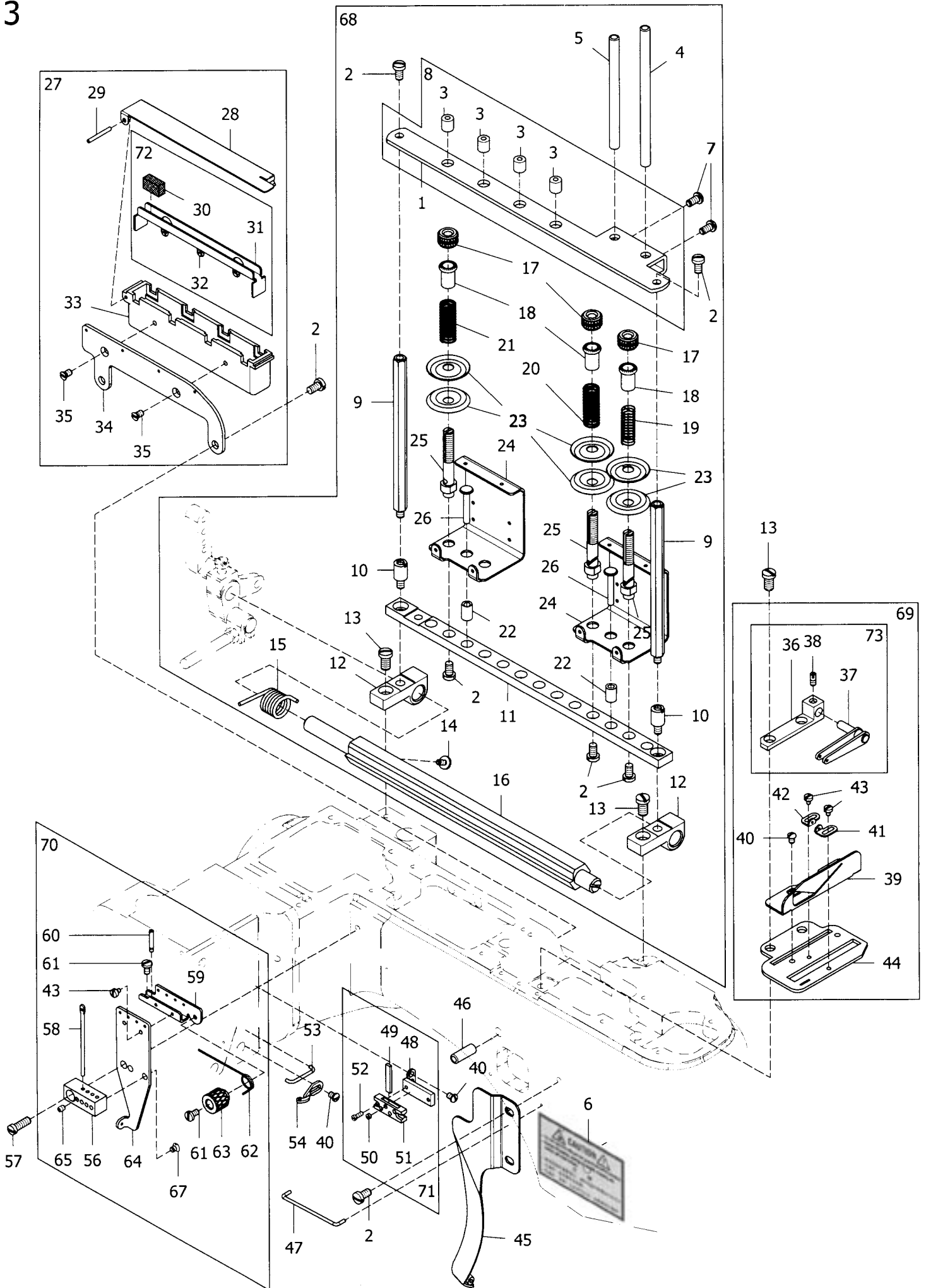
COVERS MECHANISM(1)	機殼機構(1)	1
COVERS MECHANISM(2)	機殼機構(2)	2
THREAD EYELETS MECHANISM	過線機構	3
BUSHINGS MECHANISM	套管機構	4
MAIN SHAFT DRIVING MECHANISM	上主軸與針棒機構	5
ONE SIDE CUT PRESSER FOOT MECHANISM	單切壓腳與壓腳驅動機構	6
UPPER KNIFE CARRIER AND HOOK DRIVING MECHANISM	上切刀及上勾針驅動機構	7
LOOPER DRIVING MECHANISM	下勾針驅動機構	8
FEED DRIVING MECHANISM	送料具驅動機構	9
FEED DRIVING CONTROL MECHANISM	送料具調節機構	10
LUBRICATING MECHANISM	給油機構	11
DOUBLE SIDE CUT PRESSER FOOT MECHANISM	雙切壓腳機構	12
/SV/ DEVICE	伺服馬達機構	13
/AT/ DEVICE	氣動抬壓腳機構	14
/ET/ DEVICE	電動抬壓腳機構	15
/AW/ DEVICE, C.SET (OPTIONAL DEVICE)	外接式吸布屑組-AW1 (選擇配備)	16
THREAD STAND	線架組	17
/CL/ DEVICE	普通馬達機構	18
ATTACHMENT BOX	附件盒	19
ACCESSORIES	附件箱	20
/CL//AW/ DEVICE, C.SET (OPTIONAL DEVICE)	外接式吸布屑組-AW2 (選擇配備)	21
EXCLUSIVE PARTS (1)	貼條專用零件(1)	22
EXCLUSIVE PARTS (2)	中厚料專用(2)	23
EXCLUSIVE PARTS (3)	貼條專用零件(3)	24
EXCLUSIVE PARTS (4)	織帶專用零件(4)	25
STITCH LENGTH SPECIFICATION	針距規格表	26
STITCH LENGTH SPECIFICATION	針距規格表	27



Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P1-1	Crank Chamber Cover	曲軸室上蓋	1
2	P1-2	Crank Chamber Cover Gasket	曲軸室墊片	1
3	P1-3	Screw(11/64-40X11)	螺絲	5
4	P1-4	Screw(M12-1.75X9)	螺絲	2
5	P1-5	O-Ring	O型橡膠環	2
6	P1-6	Oil Sight Top Window	上油鏡	2
7	P1-7	Screw (9/64-40X11.3)	螺絲	10
8	P1-8	Top Cover (Middle)	上蓋(中)	1
9	P1-9	Screw (11/64-40X6.5)	螺絲	2
10	P1-10	Nut	螺帽	2
11	P1-11	Screw (9/64-40X5.6)	螺絲	4
12	P1-12	Top Cover (Middle) Spring	上蓋(中)彈簧	1
13	P1-13	Nut	螺帽	2
14	P1-14	Top Cover (Middle) Hinge	上蓋板(中)活動板	1
15	P1-15	Screw (9/64-40X6)	螺絲	7
16	P1-16	Top Cover (Front)	上蓋(前)	1
17	P1-17	Rivet	鉚釘	2
18	P1-18	Top Cover (Front) Gasket	上蓋墊片(前)	1
19	P1-19	Screw (5/16-24X32)	螺絲	3
20	P1-20	Washer	墊片	3
21	P1-21	Emblem	銘牌	1
22	P1-22	Warning Sticker	警告貼紙	1
23	P1-23	Machine Frame End Cover Gasket	防油墊片	1
24	P1-24	Machine Frame End Cover	防油蓋	1
25	P1-25	Looper Lever Shaft Cover Gasket	防油墊片	1
26	P1-26	Looper Lever Shaft Cover	防油蓋	1
27	P1-27	Screw (9/64-40X5)	螺絲	10
28	P1-28	O-Ring	O型橡膠環	3
29	P1-29	Drain Hole Screw (3/8-24X8)	止油螺絲	1
30	P1-30	Plug Screw(M14-1X4)	止油螺絲	2
31	P1-31	Screw (1/4-28X32.5)	螺絲	2
32	P1-32	Washer	墊片	3
33	P1-33	Crank Chamber Cover Oil Shield	防油鐵片	1
34	P1-34	Oil Seal Plug	膠墊	1
35	P1-35	Sewing Head Oil Defense	防油板	1
36	P1-36	Sewing Head Key	機殼固定塊	2
37	P1-37	Screw (9/64-40X8.5)	螺絲	2
38	P1-38	Screw (1/4-28X20)	螺絲	1
39	P1-39	Pin	插銷	1
40	P1-40	Knife Driving Connection Oil Guard	油槽	1

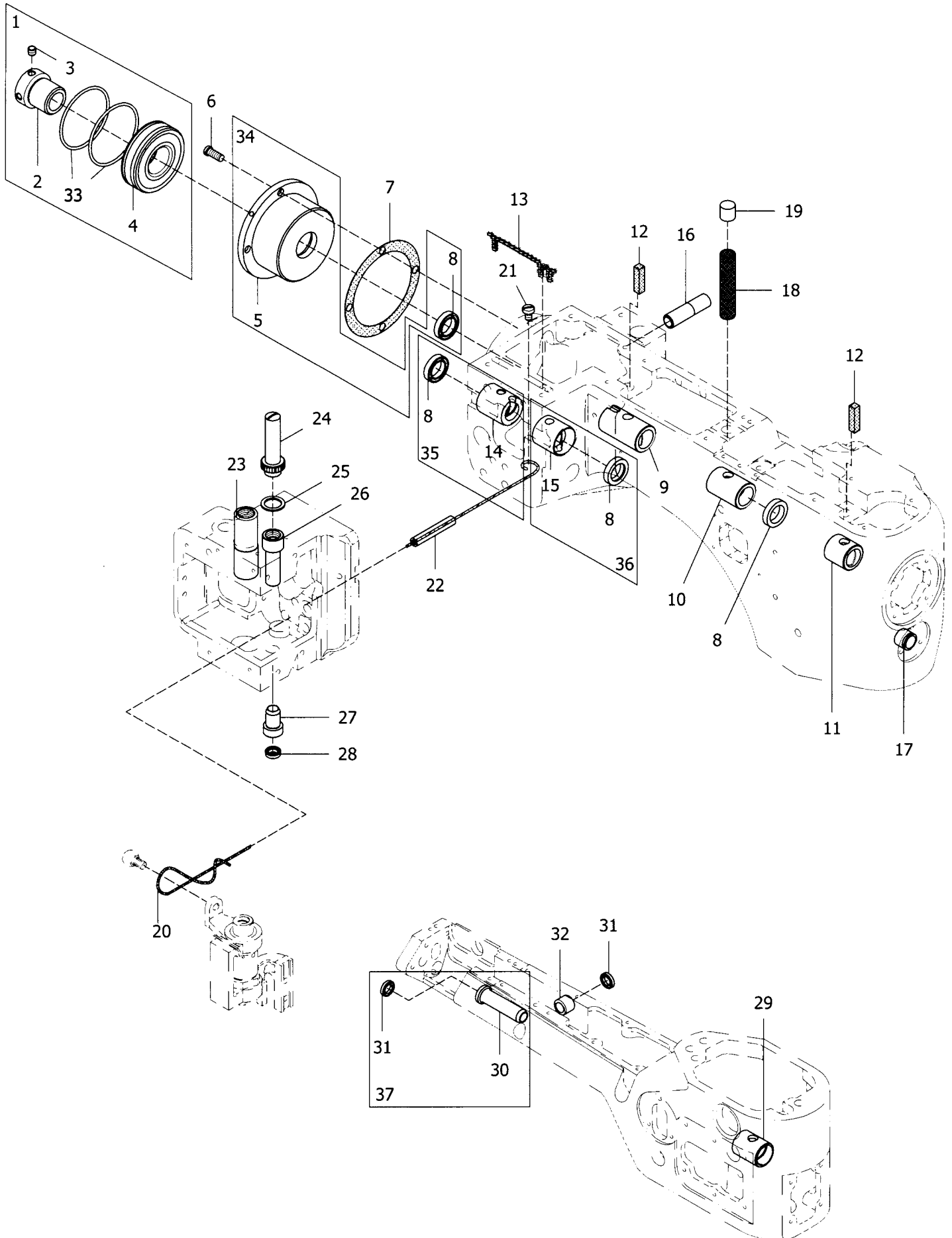
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
41	P1-41	Knife Driving Connection Felt	油棉墊	1
42	P1-42	Thread Carrier And Hook Driving Rod Oil Guard	防油鐵片	1
43	P1-43	Screw (9/64-40X8)	螺絲	2
44	P1-44	Seal	墊片	2
45	P1-45	Nut	螺母	2
46	P1-46	Sewing Head Cover(Left)	車頭蓋	1
47	P1-47	MJ62 Emblem	銘牌	1
48	P1-48	Seal Plug	油塞	1
49	P1-49	Seal Plug	油塞	1
50	P1-50	Oil Guide Wire	油線導勾	1
51	P1-51	Crank Chamber Cover, C. Set	曲軸室上蓋組	1
52	P1-52	Top Cover (Middle), C. Set	上蓋(中)組	1
53	P1-53	Top Cover (Front), C. Set	上蓋(前)組	1
54	P1-54	Knife Driving Connection Oil Guard, C. Set	油槽組	1
55	P1-55	Sewing Head Cover Gasket	止油墊片	1
56	P1-56	Sewing Head Cover Gasket(Front)	車頭前蓋	1
57	P1-57	Needle Thrad Take-up Guard	護蓋	1
58	P1-58	Screw(M4-0.7X8)	螺絲	2
59	P1-59	Machine Frame	機殼	1
60	P1-60	Machine Frame	機殼	1
61	P1-61	Sewing Head Cover(Left), C. Set	車頭蓋組	1
62	P1-62	Sewing Head Cover Gasket(Front), C. Set	車頭前蓋組	1
63	G1-21	Emblem	銘牌	1
64	G1-47	Emblem	銘牌	1
65	G1-63	Lamp	燈	1

Ref.	Parts			
No.	No.	Description	品 名	Req.
1	P2-1	Sewing Cylinder	圓筒部機殼	1
2	P2-2	Sewing Cylinder Gasket	止油銅墊片	1
3	P2-3	Alignment Pin	調節插銷	1
4	P2-4	Knock Pin	頂出銷	1
5	P2-5	Screw(3/8-24X5.4)	螺絲	1
6	P2-6	Seal Gasket	止油墊片	1
7	P2-7	Cylinder Frame Cover (Front)	前蓋	1
8	P2-8	Screw (9/64-40X8)	螺絲	10
9	P2-9	Oil Gauge	油錶	1
10	P2-10	Screw (M22-1.5X5.7)	螺絲	1
11	P2-11	O-Ring	O型橡膠環	1
12	P2-12	Seal Gasket	止油墊片	1
13	P2-13	Cylinder Frame Cover (Left)	左蓋	1
14	P2-14	Oil Gauge, C.Set	油錶組	1
15	P2-15	Model Plate	型號銘牌	1
16	P2-16	Cylinder Frame Cover (Upper)	上蓋	1
17	P2-17	Seal Gasket	止油墊片	1
18	P2-18	Screw (1/8-44X6.5)	螺絲	8
19	P2-19	Dust Defender (Upper)	防塵蓋(上)	1
20	P2-20	Screw (3/32-56X1.55)	螺絲	1
21	P2-21	Dust Defender (Lower)	防塵蓋(下)	1
22	P2-22	Pin	插銷	2
23	P2-23	Looper Cover Spring Support	彈簧片座	1
24	P2-24	Screw (11/64-40X5)	螺絲	1
25	P2-25	Looper Cover Spring	下勾針蓋彈簧片	1
26	P2-26	Screw (9/64-40X5)	螺絲	1
27	P2-27	Lopper Cover	下勾針蓋	1
28	P2-28	Pin	插銷	1
29	P2-29	Screw (9/64-40X5.7)	螺絲	1
30	P2-30	Chain-off Cutting Knife	割刀固定片	1
31	P2-31	Chain-off Cutting Knife Guard	割刀	1
32	P2-32	Screw (M4-0.7X4.5)	螺絲	1
33	P2-33	Screw (M4-0.7X6)	螺絲	1
34	P2-34	Looper Thread Guide Wire	過線圈	1
35	P2-35	Screw (9/64-40X8)	螺絲	1
36	P2-36	Feed Drive Shaft Cover Gasket	止油墊片	2
37	P2-37	Feed Drive Shaft Cover	止油蓋	2
38	P2-38	Screw (9/64-40X7)	螺絲	6
39	P2-39	Looper Cover Spring Support, C. Set	彈簧片座組	1
40	P2-40	Cylinder Frame Cover (Upper), C. Set	上蓋組	1
41	G2-1	Sewing Cylinder	圓筒部機殼	1
42	G2-5	Plug	油塞	1
43	G2-10	Screw (M16-2X5)	螺絲	1
44	G2-15	Model Plate	型號銘牌	1

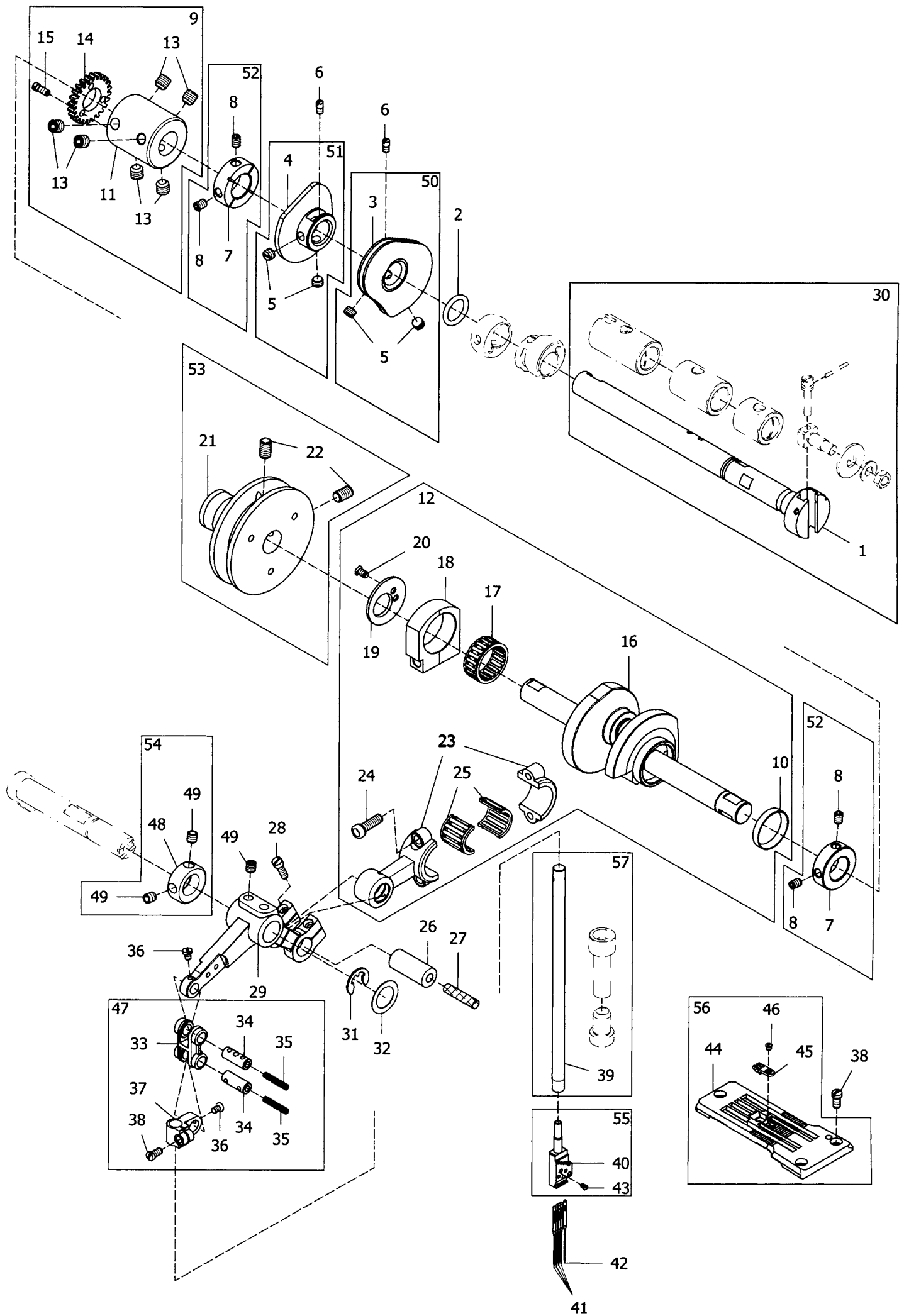


Ref.	Parts			
No.	No.	Description	品 名	Req.
1	P3-1	Thread Guide Plate	線架板	1
2	P3-2	Screw (11/64-40X8.3)	螺絲	12
3	P3-3	Thread Eyelet	過線孔	4
4	P3-4	Thread Pipe (Long)	過線管(長)	1
5	P3-5	Thread Pipe (Short)	過線管(短)	1
6	P3-6	Warning Sticker	警告貼紙	1
7	P3-7	Screw (M4-0.7X8)	螺絲	2
8	P3-8	Thread Guide Plate, C. Set	線架板組	1
9	P3-9	Thread Guide Plate Support	線架板支撐棒	2
10	P3-10	Screw (11/64-40X7)	螺絲	2
11	P3-11	Thread Tension Support	上線張力固定座	1
12	P3-12	Thread Tension Support Bracket	上線張力固定座支架	2
13	P3-13	Screw (7/32-32X9.5)	螺絲	4
14	P3-14	Screw (1/8-44X6.4)	螺絲	1
15	P3-15	Tension Release Shaft Spring	張力釋放軸彈簧	1
16	P3-16	Tension Release Shaft	張力釋放軸	1
17	P3-17	Nut	彈簧調整鈕	6
18	P3-18	Tension Spring Bushing	張力彈簧調整固定軸	6
19	P3-19	Looper Thread Tension Spring	下勾針張力彈簧	1
20	P3-20	Top Cover Thread Tension Spring	上飾線張力彈簧	1
21	P3-21	Needle Thread Tension Spring	針線張力彈簧	4
22	P3-22	Tension Release Pin Bushing	張力釋放插銷套管	7
23	P3-23	Thread Tension Disc	張力調整盤	12
24	P3-24	Thread Tension Disc Eyelet	張力調整過線架	3
25	P3-25	Tension Post	張力彈簧支柱	6
26	P3-26	Tension Release Pin	張力釋放插銷	7
27	P3-27	SP Device, C. Set	針線矽油組	1
28	P3-28	Oil Cup Lip	矽油儲存槽蓋	1
29	P3-29	Hinge Pin	鉸鏈插銷	1
30	P3-30	SP Felt	SP矽油氈	4
31	P3-31	SP Felt Stay	SP矽油氈支柱	1
32	P3-32	Oil Wick	油芯	1
33	P3-33	SP Container	矽油儲存槽	1
34	P3-34	SP Container Support	矽油儲存槽固定座	1
35	P3-35	Screw (9/64-40X7)	螺絲	2
36	P3-36	Thread Take-up Eyelet Holder	提線桿托架	1
37	P3-37	Thread Take-up Eyelet	提線桿	1
38	P3-38	Screw (1/8-44X8)	螺絲	1
39	P3-39	Looper Thread Take-up Guide	下勾針提線桿護架	1
40	P3-40	Screw (1/8-44X4.3)	螺絲	5

Ref.	Parts			Req.
No.	No.	Description	品 名	
41	P3-41	Looper Thread Take-up Eyelet(Front)	下勾針提線桿(前)	1
42	P3-42	Looper Thread Take-up Eyelet(Rear)	下勾針提線桿(後)	1
43	P3-43	Screw (3/32-56X3.5)	螺絲	4
44	P3-44	Eyelet Supporting Plate	提線桿固定板	1
45	P3-45	Looper Thread Guard	下勾針線導架	1
46	P3-46	Top Cover Thread Pipe	上飾線過線導管	1
47	P3-47	Looper Thread Guide Wire (Upper)	下勾針線導架金屬線	1
48	P3-48	Needle Thread Strike-off Pin Holder Bracket	過線張力固定架	1
49	P3-49	Needle Thread Strike-off Pin	過線張力調整片	4
50	P3-50	Screw (1/8-44X2)	螺絲	4
51	P3-51	Needle Thread Strike-off Pin Holder	過線張力調整片架	1
52	P3-52	Screw (3/32-56X6.2)	螺絲	2
53	P3-53	Needle Thread Guide Wire	針線導架金屬線	1
54	P3-54	Head Cover Thread Eyelet	上飾線過線片	1
55	P3-56	Needle Thread Eyelet Holder	針線張力調整桿座	1
56	P3-57	Screw (11/64-40X13)	螺絲	1
57	P3-58	Needle Thread Eyelet	針線張力調整桿	4
58	P3-59	Stitch Unlocker Mounting Bracket	跳線彈簧架	1
59	P3-60	Screw (11/128-56X3)	螺絲	1
60	P3-61	Screw (1/8-44X6.5)	螺絲	2
61	P3-62	Stitch Unlocking Spring	跳線彈簧	1
62	P3-63	Stitch Unlocking Spring Holder	跳線彈簧調整固定鈕	1
63	P3-64	Needle Bracket	過線支撐架	1
64	P3-65	Screw (1/8-44X3.4)	螺絲	4
65	P3-67	Screw (1/8-44X2.7)	螺絲	2
66	P3-68	Thread Guide, C. Set	線架組	1
67	P3-69	Eyelet Supporting Plate, C. Set	提線桿固定板組	1
68	P3-70	Needle Bracket, C. Set	過線支撐架組	1
69	P3-71	Needle Thread Strike-off Pin Holder, C. Set	過線張力調整片架組	1
70	P3-72	SP Felt Stay, C. Set	SP矽油氈支柱組	1
71	P3-73	Thread Take-up Eyelet Holder, C. Set	提線桿托架組	1

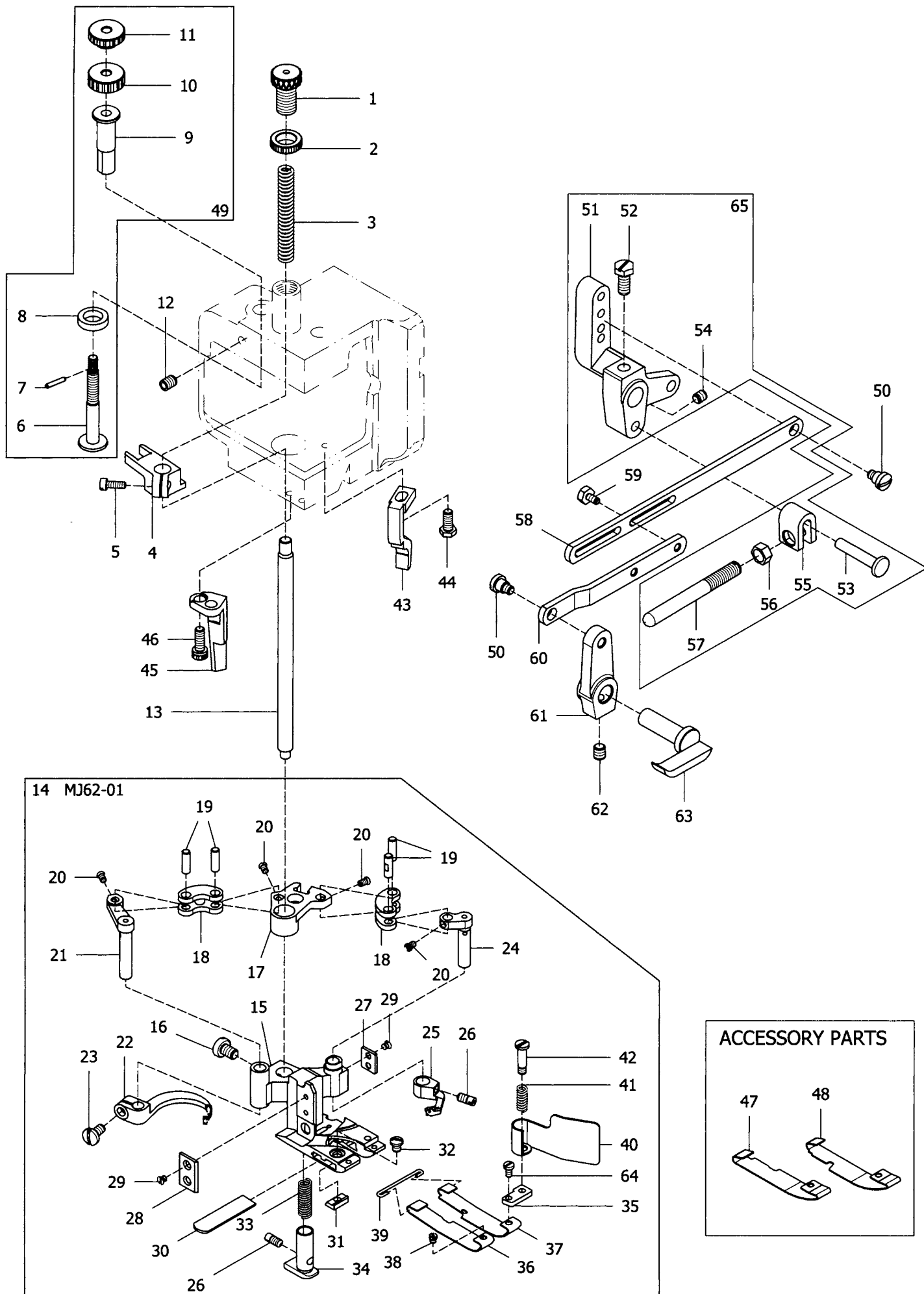


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P4-1	Adapter, C. Set	軸承組	1
2	P4-2	Adapter	軸承軸心	1
3	P4-3	Screw (M5-0.8X5)	螺絲	2
4	P4-4	Ball Bearing	軸承	1
5	P4-5	Bearing Housing	軸承固定室	1
6	P4-6	Screw (3/16-32X11.5)	螺絲	4
7	P4-7	Bearing Housing Gasket	軸承固定室墊片	1
8	P4-8	Oil Seal	油封	4
9	P4-9	Crankshing Bushing (Front)	主軸套管(前)	1
10	P4-10	Main Shaft Bushing (Rear)	主軸套管(後)	1
11	P4-11	Main Shaft Bushing (Front)	主軸套管(前)	1
12	P4-12	Oil Wick (Woollen Yarn)	油芯	2
13	P4-13	Oil Wick (Laced Wire)	油芯	1
14	P4-14	Knife Driving Lever Bushing (Rear)	銅套管(後)	1
15	P4-15	Knife Driving Lever Bushing (Front)	銅套管(前)	1
16	P4-16	Presser Foot Lifter Stop Plunger Bushing	襯套	1
17	P4-17	Looper Driving Lever Shaft Bushing	下勾針驅動軸套管	1
18	P4-18	Oil Wick	油芯	1
19	P4-19	Seal Plng	密封塞	1
20	P4-20	Oil Wick	油芯	1
21	P4-21	Screw (11/64-40X8.3)	螺絲	1
22	P4-22	Plastic Pipe	塑膠管	1
23	P4-23	Presser Bar Bushing	壓腳套管	1
24	P4-24	Needle Bar Bushing(Upper)Lid	針柱套管(上)蓋	1
25	P4-25	Gasket	墊片	1
26	P4-26	Needle Bar Bushing(Upper)	針柱套管(上)	1
27	P4-27	Needle Bar Bushing(Lower)	針柱套管(下)	1
28	P4-28	Oil Seal	油封	1
29	P4-29	Looper Rocker Shaft Bushing (Front)	下勾針搖桿軸套管(前)	1
30	P4-30	Looper Rocker Shaft Bushing (Rear)	下勾針搖桿軸套管(後)	1
31	P4-31	Oil Seal	油封	2
32	P4-32	Feed Bar Eccentric Pin Bushing	送料具偏心銷套管	1
33	P4-33	O-Ring	O形橡膠環	2
34	P4-34	Bearing Housing, C. Set	軸承固定室組	1
35	P4-35	Knife Driving Lever Bushing (Rear), C. Set	銅套管(後)組	1
36	P4-36	Knife Driving Lever Bushing (Front), C. Set	銅套管(前)組	1
37	P4-37	Looper Rocker Shaft Bushing (Rear), C. Set	下勾針搖桿軸套管(後)組	1



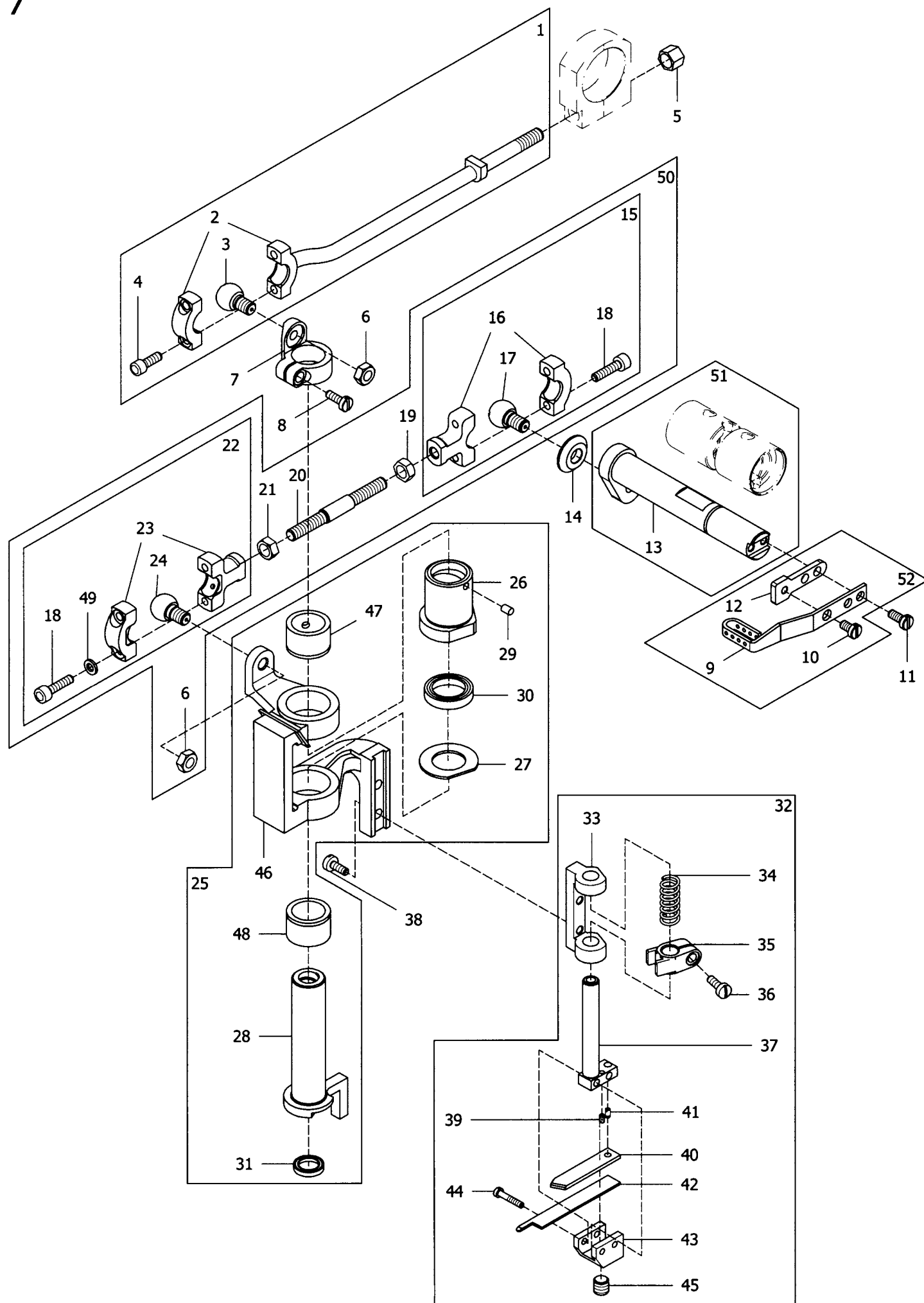
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P5-1	Main Shaft	主軸	1
2	P5-2	O-ring	O型橡膠環	1
3	P5-3	Looper Thread Take-Up	底線提線凸輪	1
4	P5-4	Top Cover Thread Take-Up	上飾線提線凸輪	1
5	P5-5	Screw (7/32-32X3.6)	螺絲	4
6	P5-6	Positioning Screw (1/8-44X4)	螺絲	2
7	P5-7	Collar	軸環	2
8	P5-8	Screw (11/64-40X6)	螺絲	4
9	P5-9	Main Shaft Coupling, C. Set	主軸連接組	1
10	P5-10	O-ring	O型橡膠環	1
11	P5-11	Main Shaft Coupling	主軸連接套	1
12	P5-12	Thread Carrier and Hook Driving Rod, C. Set	驅動刀組連桿組	1
13	P5-13	Screw (1/4-28X6.3)	螺絲	6
14	P5-14	Pump Driving Gear	泵浦九齒	1
15	P5-15	Screw (1/8-44X6)	螺絲	3
16	P5-16	Crankshaf	曲軸	1
17	P5-17	Needle Bearing	滾針軸承	1
18	P5-18	Thread Carrier and Hook Driving Rod (Right)	驅動刀組連桿軸承套	1
19	P5-19	Needle Bearing Retaining Plate	滾針軸承扣板	1
20	P5-20	Screw (9/64-40X6.3)	螺絲	2
21	P5-21	Pulley	皮帶輪	1
22	P5-22	Screw (1/4-28X10)	螺絲	2
23	P5-23	Needle Bar Lever Connecting Rod	針柱槓桿連桿	1
24	P5-24	Screw (3/16-32X14)	螺絲	2
25	P5-25	Needle Bearing	滾針軸承	1
26	P5-26	Needle Bar Lever Connecting Rod Pin	針柱槓桿連桿插銷	1
27	P5-27	Oil Wick	油芯	1
28	P5-28	Screw (9/64-40X12)	螺絲	2
29	P5-29	Needle Bar Lever	針柱槓桿	1
30	P5-30	Main Shaft, C. Set	主軸組	1
31	P5-31	Retaining Ring	C形扣環	1
32	P5-32	Thrust Ring	墊片	1
33	P5-33	Needle Bar Connecting Link	針柱連桿	1
34	P5-34	Needle Bar Connecting Link Pin	針柱連桿插銷	2
35	P5-35	Oil Wick	吸油繩	2
36	P5-36	Screw (1/8-44X5)	螺絲	2
37	P5-37	Needle Bar Connecting Bracket	針柱連結架	1
38	P5-38	Screw (9/64-40X6.4)	螺絲	4
39	P5-39	Needle Bar	針柱	1
40	P5-40	Needle Clamp	針鉗	1

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P5-41	Needle	擊針	4
42	P5-42	Retainer	假針	1
43	P5-43	Screw (3/32-56X2.5)	螺絲	5
44	P5-44	Stitch Plate	針板	1
45	P5-45	Stitch Plate Tongue	針板舌片	1
46	P5-46	Screw (3/32-56X2)	螺絲	1
47	P5-47	Needle Bar Lever, C. Set	針棒組	1
48	P5-48	Collar	軸環	1
49	P5-49	Screw (M5-0.8X5)	螺絲	4
50	P5-50	Looper Thread Take-Up, C. Set	底線提線凸輪組	1
51	P5-51	Top Cover Thread Take-Up, C. Set	上飾線提線凸輪組	1
52	P5-52	Collar, C. Set	軸環組	2
53	P5-53	Pulley, C. Set	皮帶輪組	1
54	P5-54	Collar, C. Set	軸環組	1
55	P5-55	Needle Clamp, C.Set	針鉤組	1
56	P5-56	Stitch Plate, C. Set	針板組	1
57	P5-57	Needle Bar, C. Set	針柱組	1



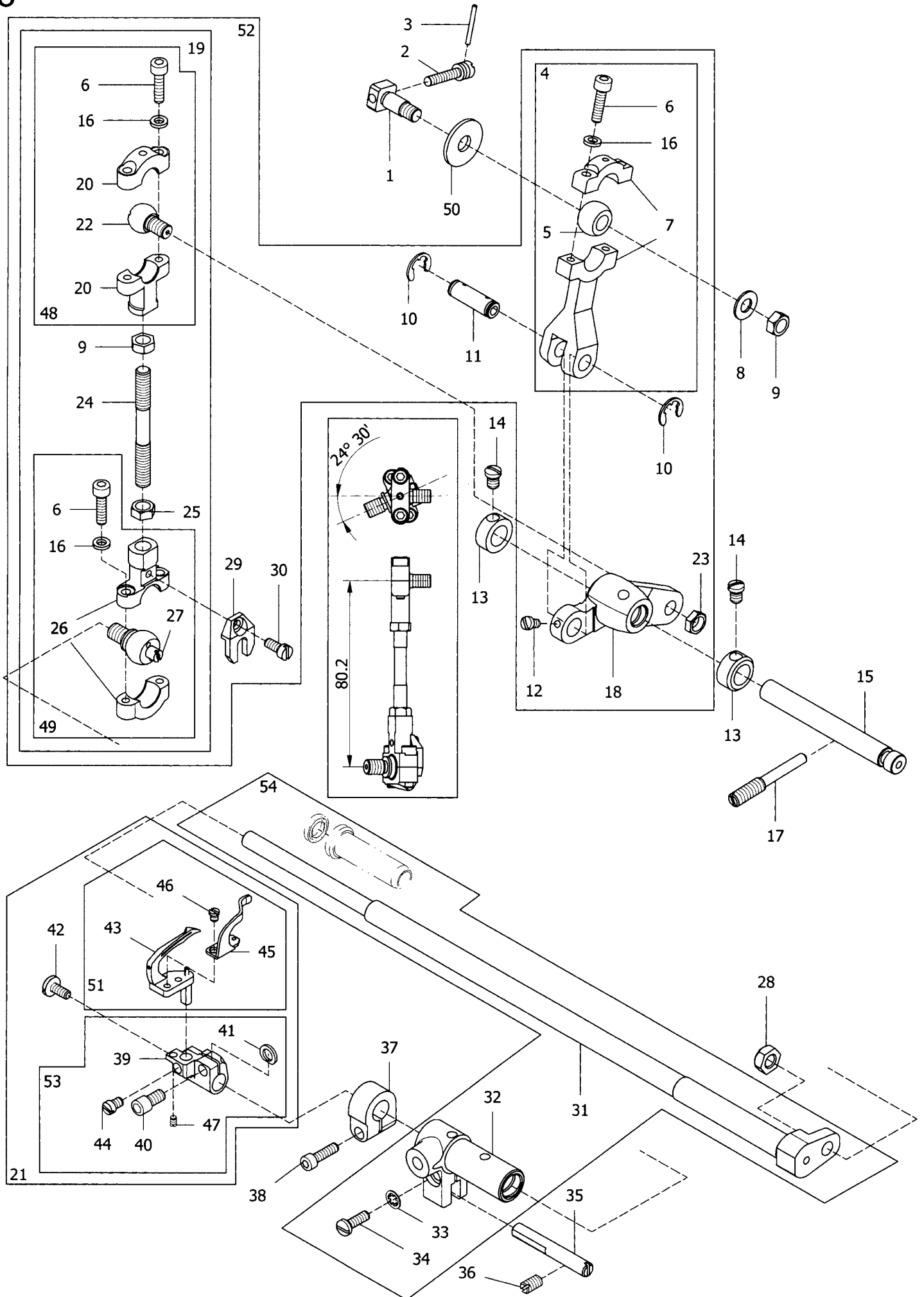
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P6-1	Adjusting Screw (M12-1X17)	調節螺絲	1
2	P6-2	Lock Nut	保險螺帽	1
3	P6-3	Presser Spring	壓腳彈簧	1
4	P6-4	Presser Bar Connecting Bracket	壓腳推桿連結架	1
5	P6-5	Screw (11/64-40X10.3)	螺絲	1
6	P6-6	Presser Foot Adjusting Screw	壓腳調節彈簧	1
7	P6-7	Pin	插銷	1
8	P6-8	Connecting Bracket Cushion	連結架襯墊	1
9	P6-9	Presser Bar Guide	壓腳導件	1
10	P6-10	Lock Nut	保險螺帽	1
11	P6-11	Adjusting Nut	調節螺帽	1
12	P6-12	Screw (M6-1X8)	螺絲	1
13	P6-13	Presser Bar	壓腳推桿	1
14	P6-14	One Side Cut Presser Foot, C. Set	單切壓腳組	1
15	P6-15	One Side Cut Presser Foot	單切壓腳	1
16	P6-16	Screw (11/64-40X6.3)	螺絲	1
17	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
18	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
19	P6-19	Link Pin	連桿插銷	4
20	P6-20	Screw (3/32-56X3.3)	螺絲	4
21	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
22	P6-22	Top Cover Thread Hook	上飾線過線勾	1
23	P6-23	Screw (9/64-40X6.8)	螺絲	1
24	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
25	P6-25	Top Cover Thread Carrier	上飾線托架	1
26	P6-26	Screw (1/8-44X5)	螺絲	2
27	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
28	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
29	P6-29	Screw(3/32-56X2.4)	螺絲	4
30	P6-30	Lower Knife	下切刀	1
31	P6-31	Lower Knife Clamp	下切刀夾板	1
32	P6-32	Screw (1/8-44X3.5)	螺絲	1
33	P6-33	Yielding Section Spring	小壓具彈簧	1
34	P6-34	Yielding Section	小壓具	1
35	P6-35	Chip Guard Plate	切角防護片座	1
36	P6-36	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
37	P6-37	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
38	P6-38	Screw (3/32-56X2)	螺絲	1
39	P6-39	Spring Plate Holder	彈簧片固定鐵勾	1
40	P6-40	Chip Guard	切角防護片	1

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P6-41	Chip Guard Spring	切角防護片彈簧	1
42	P6-42	Screw (1/8-44X3.4)	螺絲	1
43	P6-43	Presser Foot Guide (Right)	壓腳導件(右)	1
44	P6-44	Screw (M5-0.8X12)	螺絲	1
45	P6-45	Presser Foot Guide (Left)	壓腳導件(左)	1
46	P6-46	Screw (M5-0.8X14)	螺絲	2
47	P6-47	Presser Foot Spring Plate (B)(Left)	壓腳彈簧片(長)(左)	1
48	P6-48	Presser Foot Spring Plate (B)(Right)	壓腳彈簧片(長)(右)	1
49	P6-49	Presser Bar Guide, C. Set	壓腳導件組	1
50	P6-50	Screw (3/16-32X4)	螺絲	2
51	P6-51	Presser Bar Lifter Lever (Large)	壓腳升降槓桿(大)	1
52	P6-52	Screw (7/32-32X12)	螺絲	1
53	P6-53	Stop Plunger Segment pin	插銷	1
54	P6-54	Screw (M5-0.8X5)	螺絲	1
55	P6-55	Stop Plunger Segment	插銷套	1
56	P6-56	Nut	螺帽	1
57	P6-57	Presser Foot Lifter Stop Plunger	壓具抬起停車柱	1
58	P6-58	Presser Foot Lifter Lever Link (Long)	壓腳升降槓桿連桿(長)	1
59	P6-59	Screw (9/64-40X6.1)	螺絲	2
60	P6-60	Presser Foot Lifter Lever Link (Short)	壓腳升降槓桿連桿(短)	1
61	P6-61	Presser Bar Lifter Lever (Small)	壓腳升降槓桿(小)	1
62	P6-62	Screw (7/32-32X6)	螺絲	1
63	P6-63	Presser Bar Lifter Lever	壓腳拉桿	1
64	P6-64	Screw (3/32-56X4.3)	螺絲	1
65	P6-65	Presser Bar Lifter Lever (Large), C. Set	壓腳升降槓桿(大)組	1



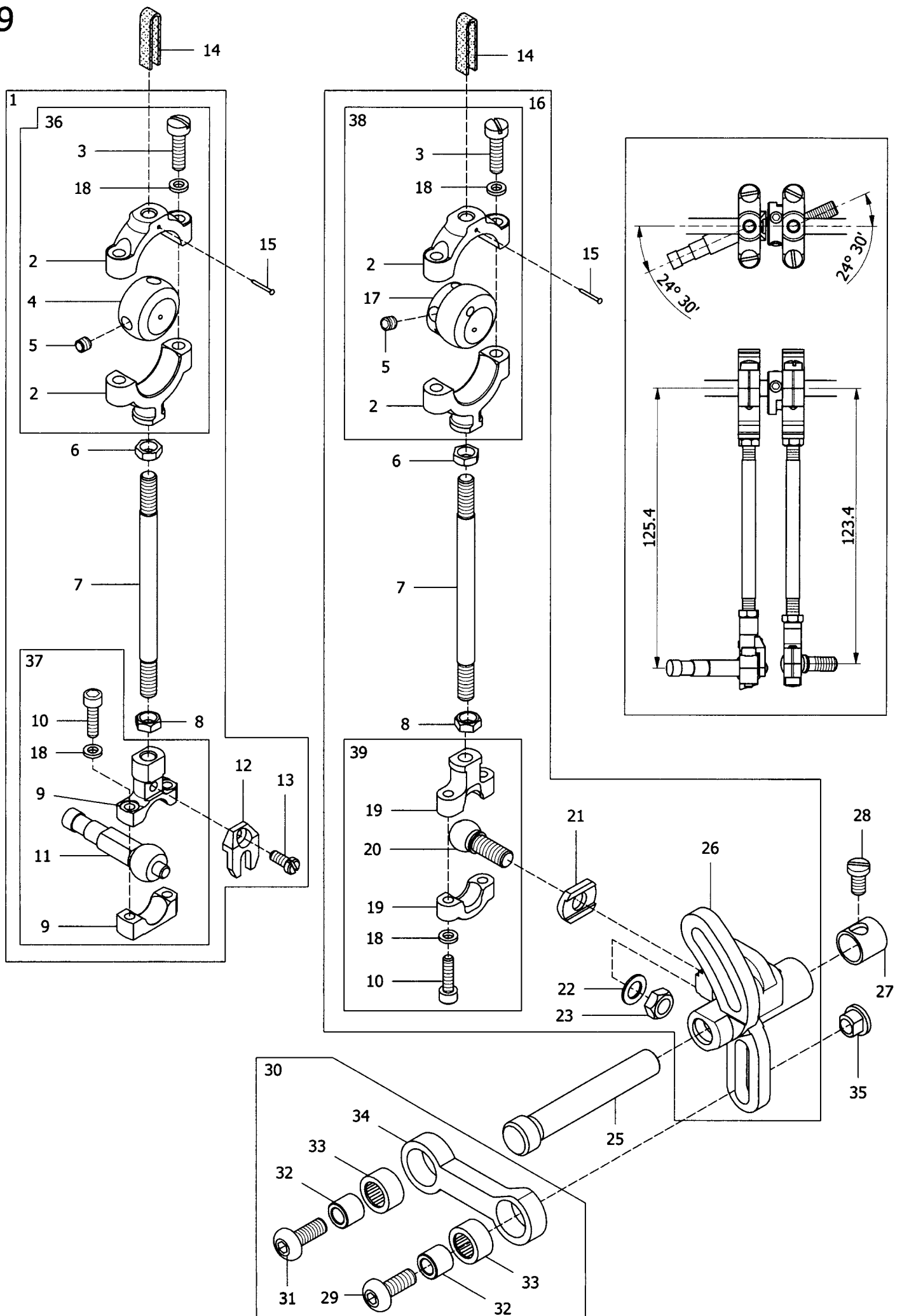
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P7-1	Carrier/Hook Driving Rod (Left), C. Set	上飾線連桿組	1
2	P7-2	Carrier Hook Driving Rod (Left)	上飾線連桿	1
3	P7-3	Rod Ball (Left)	球頭	1
4	P7-4	Screw (9/64-40X10)	螺絲	2
5	P7-5	Nut	螺帽	1
6	P7-6	Nut	螺帽	2
7	P7-7	Carrier Hook Sleeve Lever	上飾線連桿套筒	1
8	P7-8	Screw(9/64-40X9)	螺絲	1
9	P7-9	Needle Thread Take-up	針線搖臂過線孔	1
10	P7-10	Screw(M3.5-0.6X6)	螺絲	1
11	P7-11	Screw(M3.5-0.6X8)	螺絲	2
12	P7-12	Bracket	固定片	1
13	P7-13	Knife Driving Lever	上切刀傳動槓桿	1
14	P7-14	Steady Washer	穩定墊圈	1
15	P7-15	Knife Driving Connection (Right), C. Set	上切刀傳動連結桿(右)組	1
16	P7-16	Knife Driving Connection(Right)	上切刀驅動連結桿(右)	1
17	P7-17	Knife Driving Connection Ball(Right)	上切刀驅動連結球(右)	1
18	P7-18	Screw (M3.5-0.6X14)	螺絲	4
19	P7-19	Nut (Left-handed Screw)	螺帽(反牙)	1
20	P7-20	Knife Driving Connecting Rod	上切刀驅動連結桿	1
21	P7-21	Nut	螺帽	1
22	P7-22	Knife Driving Connection (Left), C. Set	上切刀傳動連結桿(左)組	1
23	P7-23	Knife Driving Connection (Left)	上切刀驅動連結桿(左)	1
24	P7-24	Rod Ball (Left)	球頭	1
25	P7-25	Knife Holder Bracket, C. Set	上切刀固定座托架組	1
26	P7-26	Thread Carrier and Hook Sleeve Bushing	切刀固定座托架襯套	1
27	P7-27	Bushing Ring	襯套墊片	1
28	P7-28	Carrier/Hook Driving Sleeve	上飾線連桿柱	1
29	P7-29	Oil Wick	油芯	1
30	P7-30	Oil Seal	油封	1
31	P7-31	Oil Seal	油封	1
32	P7-32	Knife Holder Guide Collar, C. Set	活動刀組	1
33	P7-33	Knife Holder Shank Support	上切刀固定座支架	1
34	P7-34	Knife Holder Spring	上切刀固定座彈簧	1
35	P7-35	Knife Holder Guide Collar	上切刀彈簧固定座	1
36	P7-36	Screw (9/64-40X9)	螺絲	1
37	P7-37	Knife Holder Shank	上切刀固定座柄	1
38	P7-38	Screw (9/64-40X8)	螺絲	2
39	P7-39	Screw (3/32-56X3.5)	螺絲	1
40	P7-40	Knife Support	上切刀支架	1

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P7-41	Screw (3/32-56X1.2)	螺絲	1
42	P7-42	Upper Knife	上切刀	1
43	P7-43	Knife Holder	上切刀固定座	1
44	P7-44	Screw (3/32-56X7)	螺絲	2
45	P7-45	Screw (1/4-40X6)	螺絲	1
46	P7-46	Knife Holder Bracket	上切刀固定座托架	1
47	P7-47	Sleeve Bushing (Upper)	襯套(上)	1
48	P7-48	Sleeve Bushing (Lower)	襯套(下)	1
49	P7-49	Washer	墊片	2
50	P7-50	Knife Driving Connection, C. Set	上切刀傳動連結桿組	1
51	P7-51	Knife Driving Lever, C. Set	上切刀傳動槓桿組	1
52	P7-52	Needle Thread Take-up, C. Set	針線搖臂過線孔組	1

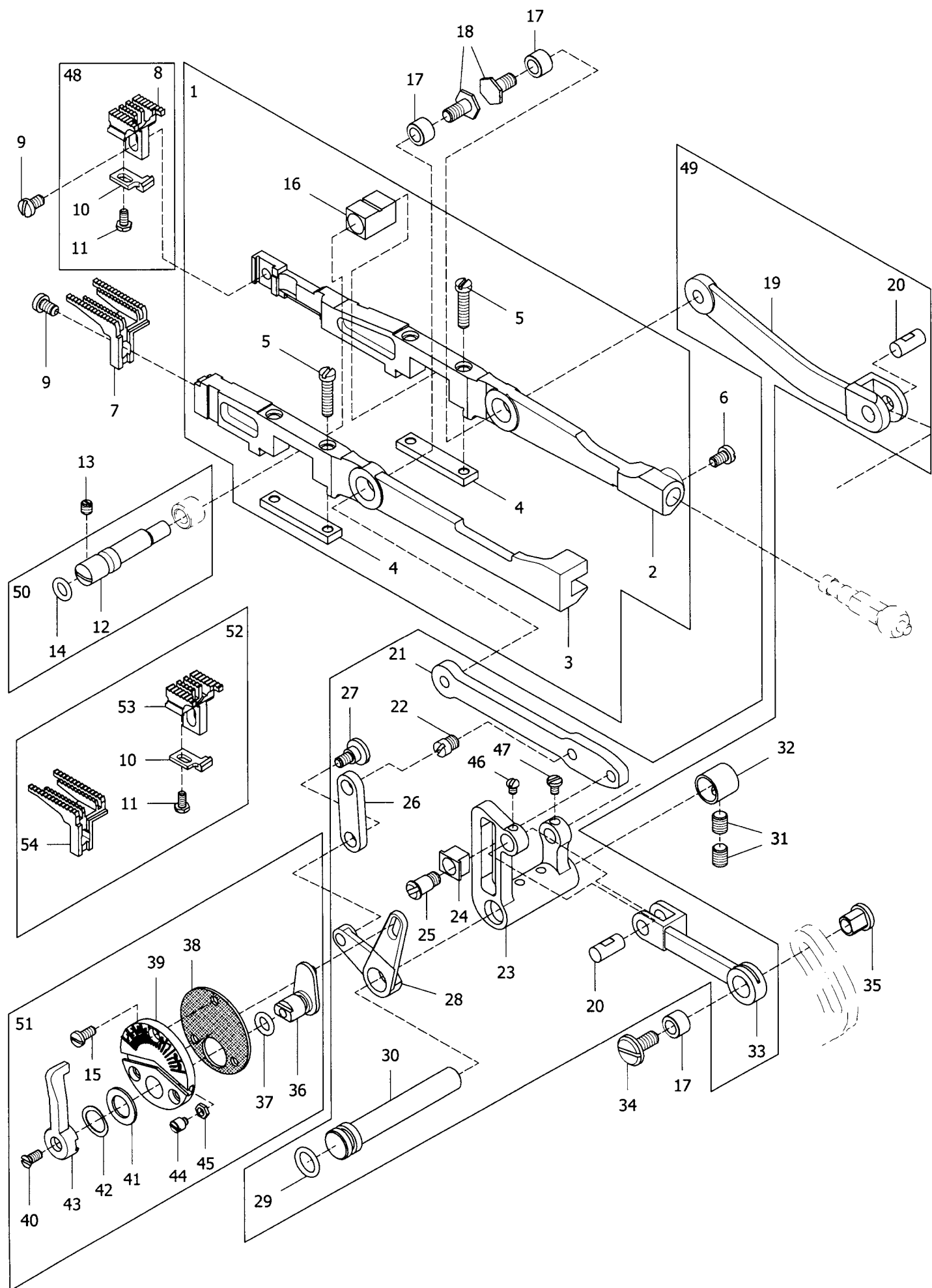


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P8-1	Looper Driving Crank Pin	下勾針驅動曲柄插銷	1
2	P8-2	Screw (9/64-40X16.3)	螺絲	1
3	P8-3	Roll Pin for Main Shaft	插銷	1
4	P8-4	Looper Lever Driving Rod, C. Set	下勾針驅動桿組	1
5	P8-5	Looper Lever Driving Rod Ball	下勾針驅動桿球	1
6	P8-6	Screw (M3.5-0.6X14)	螺絲	6
7	P8-7	Looper Lever Driving Rod	下勾針驅動桿	1
8	P8-8	Washer	墊片	1
9	P8-9	Nut (Left-handed Screw)	螺帽(反牙)	2
10	P8-10	Retaining Ring	扣環	2
11	P8-11	Looper Lever Driving Rod Pin	下勾針驅動桿插銷	1
12	P8-12	Screw (1/8-44X5)	螺絲	1
13	P8-13	Collar	軸環	2
14	P8-14	Screw (11/64-40X5.5)	螺絲	2
15	P8-15	Looper Lever Shaft	下勾針槓桿軸	1
16	P8-16	Washer	墊片	6
17	P8-17	Screw (7/32-32X20)	螺絲	1
18	P8-18	Looper Lever	下勾針槓桿	1
19	P8-19	Looper Driving Connection Rod, C. Set	下勾針驅動連桿組	1
20	P8-20	Looper Driving Connection(Upper)	下勾針驅動連桿(上)	1
21	P8-21	Looper, C. Set	勾針組	1
22	P8-22	Looper Driving Connection Ball(Upper)	下勾針驅動連桿球(上)	1
23	P8-23	Nut	螺帽	1
24	P8-24	Looper Driving Connecting Rod	下勾針驅動連結桿	1
25	P8-25	Nut	螺帽	1
26	P8-26	Looper Driving Connection(Lower)	下勾針驅動連桿(下)	1
27	P8-27	Looper Driving Connection Ball(Lower)	下勾針驅動連桿球(下)	1
28	P8-28	Nut	螺帽	1
29	P8-29	Steady Fork	穩定叉	1
30	P8-30	Screw (M3.5-0.6X8)	螺絲	1
31	P8-31	Looper Rocker Shaft	下勾針搖桿軸	1
32	P8-32	Looper Rocker Shaft Sleeve	下勾針搖桿軸套筒	1
33	P8-33	Washer	墊片	1
34	P8-34	Screw (9/64-40X10.9)	螺絲	1
35	P8-35	Looper Rocker Shaft Sleeve Guide	下勾針搖桿軸套筒導件	1
36	P8-36	Screw (3/16-32X8)	螺絲	1
37	P8-37	Collar	下勾針搖桿軸環	1
38	P8-38	Screw(11/64-40X13)	螺絲	1
39	P8-39	Looper Holder	下勾針固定座	1
40	P8-40	Screw (11/64-40X8.3)	螺絲	1

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P8-41	Packing	襯墊	1
42	P8-42	Adjusting Screw(9/64-40X8.2)	調節螺絲	1
43	P8-43	Looper	勾針	1
44	P8-44	Screw (9/64-40X4.9)	螺絲	1
45	P8-45	Needle Guard(Front)	防護片(前)	1
46	P8-46	Screw (29/256-48X3.2)	螺絲	2
47	P8-47	Screw (3/32-56X3.5)	螺絲	1
48	P8-48	Looper Driving Connection(Upper), C. Set	下勾針驅動連結組(上)	1
49	P8-49	Looper Driving Connection(Lower), C. Set	下勾針驅動連結組(下)	1
50	P8-50	Spacer	墊片	1
51	P8-51	Looper, C. Set	勾針組	1
52	P8-52	Looper Lever, C. Set	下勾針槓桿組	1
53	P8-53	Looper Holder, C. Set	下勾針固定座組	1
54	P8-54	Looper Rocker Shaft, C. Set	下勾針搖桿軸組	1

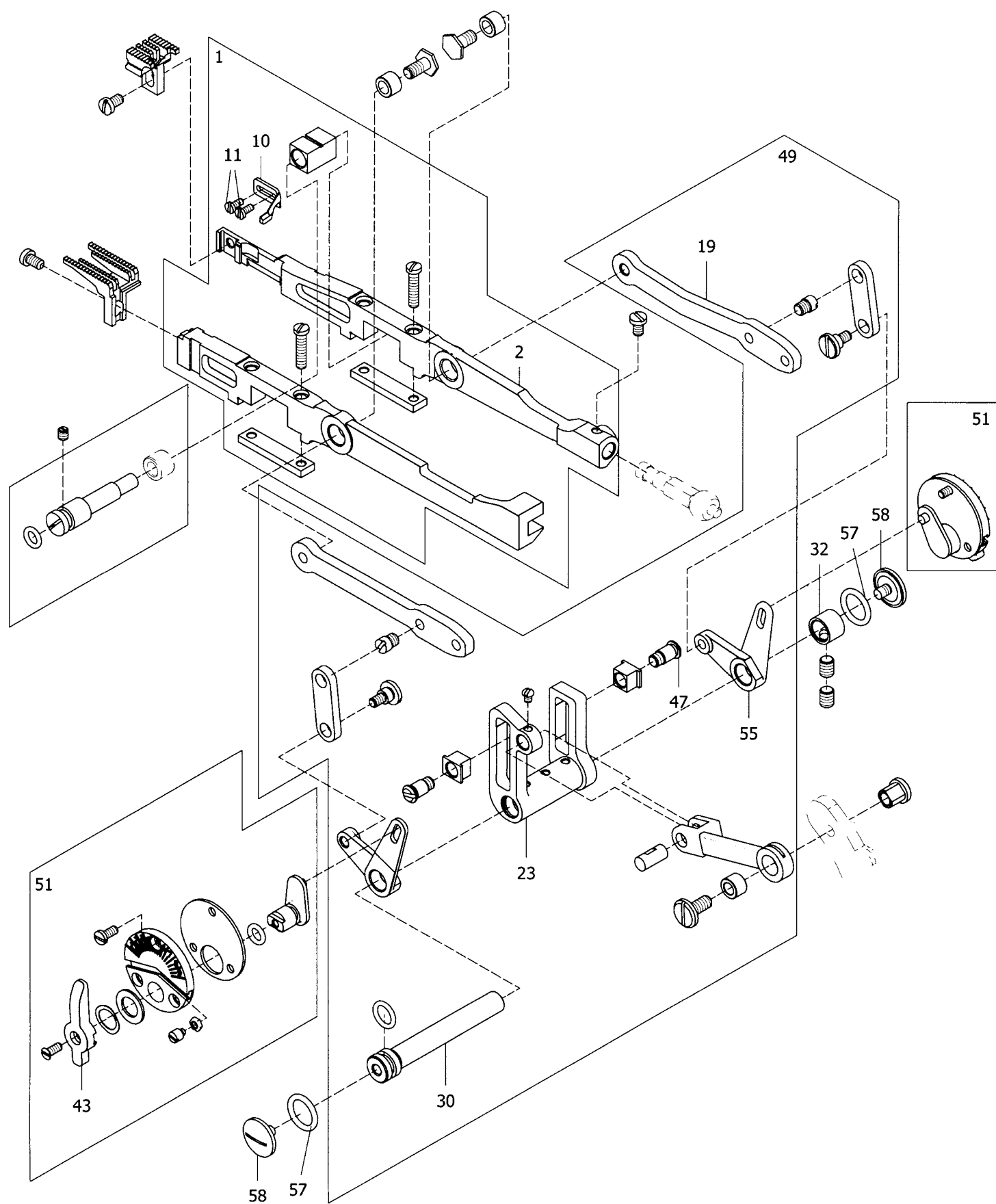


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P9-1	Feed Lift Eccentric, C. Set	送料具提升偏心輪組	1
2	P9-2	Feed Lift Connection (Upper)	送料具提升連桿(上)	2
3	P9-3	Screw (11/64-40X16)	螺絲	4
4	P9-4	Feed Lift Eccentric Ball	送料具提升偏心輪球	1
5	P9-5	Screw (11/64-40X4)	螺絲	4
6	P9-6	Nut (Left-handed Screw)	螺帽	2
7	P9-7	Feed Lift Eccentric Connecting Rod	送料具提升偏心輪連桿	2
8	P9-8	Nut	螺帽	2
9	P9-9	Feed Lift Connection (Lower)	送料具提升連桿(下)	1
10	P9-10	Screw (M3.5-0.6X14)	螺絲	4
11	P9-11	Feed Lift Connection Ball	送料具提升連桿球	1
12	P9-12	Steady Fork	穩定叉	1
13	P9-13	Screw (M3.5-0.6X8)	螺絲	1
14	P9-14	Oil Wick	油芯	2
15	P9-15	Pin	大頭針	2
16	P9-16	Feed Drive Eccentric, C. Set	送料具驅動偏心輪組	1
17	P9-17	Feed Drive Eccentric Ball	送料具驅動偏心輪球	1
18	P9-18	Washer	墊片	8
19	P9-19	Feed Drive Connection(Lower)	送料具驅動連桿(下)	1
20	P9-20	Feed Drive Connection Ball	送料具驅動連桿球	1
21	P9-21	Steady Washer	穩定墊片	1
22	P9-22	Washer	墊片	1
23	P9-23	Nut	螺帽	1
24	P9-25	Feed Drive Shaft	送料具驅動軸	1
25	P9-26	Feed Drive/Looper Avoid Lever	送料具槓桿	1
26	P9-27	Feed Drive Shaft Bushing	送料具驅動軸套筒	1
27	P9-28	Screw (3/16-32X9.1)	螺絲	1
28	P9-29	Screw (7/32-32X10) (3mm)	螺絲	1
29	P9-30	Looper Avoid Connecting Rod, C. Set	勾針運動連桿組	1
30	P9-31	Screw (7/32-32X10) (4mm)	螺絲	1
31	P9-32	Looper Avoid Connecting Rod Bushing	連桿軸承襯套	2
32	P9-33	Needle Bearing	軸承	2
33	P9-34	Looper Avoid Connecting Rod	勾針運動連桿	1
34	P9-35	Looper Avoid Adjusting Nut	調整螺帽	1
35	P9-36	Feed Lift Connection(Upper), C. Set	送料具提升連桿(上)組	1
36	P9-37	Feed Lift Connection(Lower), C. Set	送料具提升連桿(下)組	1
37	P9-38	Feed Drive Eccentric(Upper), C. Set	送料具提升偏心輪(上)組	1
38	P9-39	Feed Drive Eccentric(Lower), C. Set	送料具提升偏心輪(下)組	1

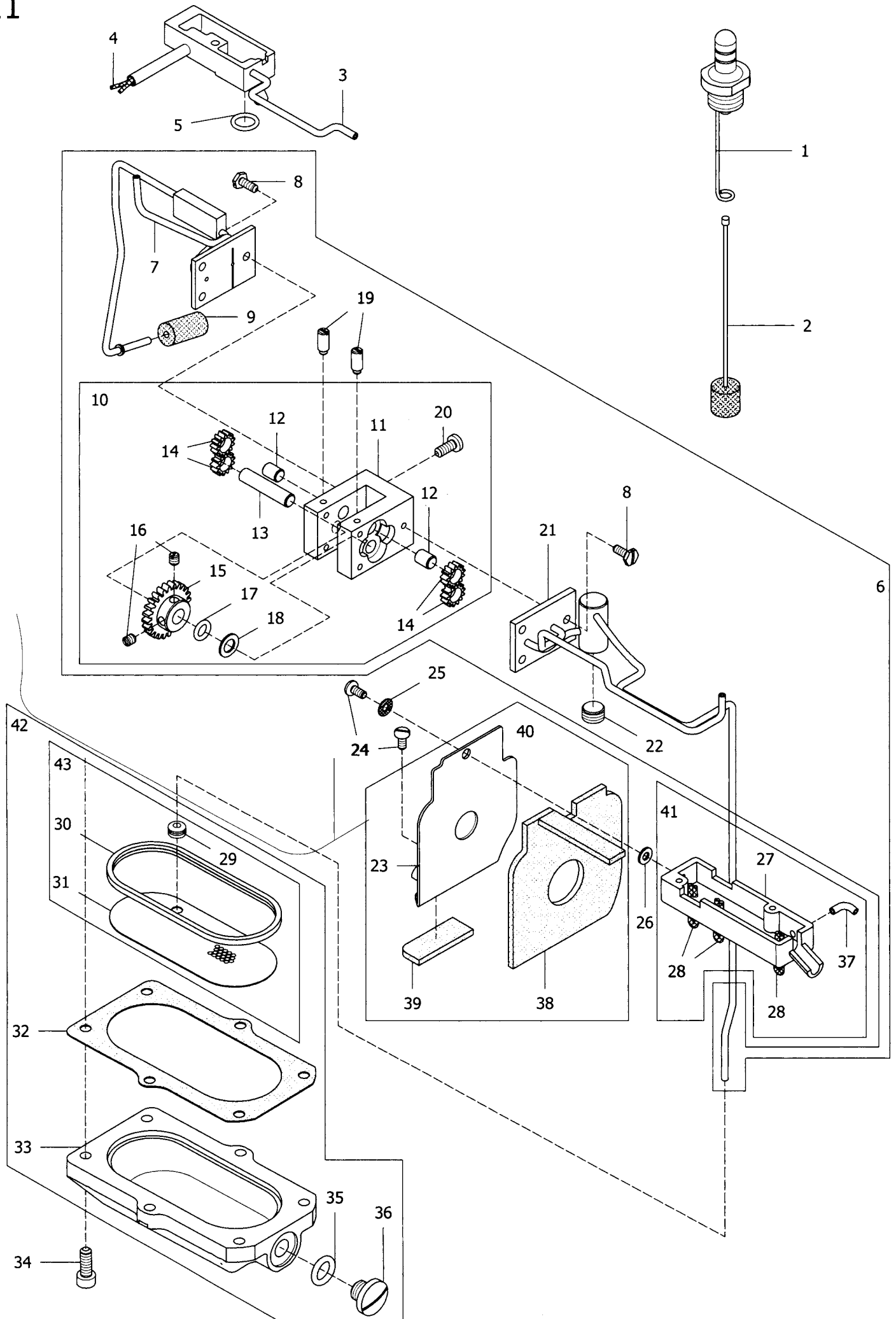


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P10-1	Feed Bar, C. Set	送料具固定座組	1
2	P10-2	Main Feed Bar	主送料具固定座	1
3	P10-3	Differential Feed Bar	差動送料具固定座	1
4	P10-4	Feed Bar Plate	送料具固定座片	2
5	P10-5	Screw (11/64-40X18.5)	螺絲	4
6	P10-6	Screw (11/64-40X7)	螺絲	1
7	P10-7	Differential Feed Dog	差動齒	1
8	P10-8	Main Feed Dog	主齒	1
9	P10-9	Screw (11/64-40X7.8)	螺絲	2
10	P10-10	Needle Guard(Rear)	頂針片(後)	1
11	P10-11	Screw (1/8-44X4.8)	螺絲	1
12	P10-12	Feed Bar Eccentric Pin	送料具偏心銷	1
13	P10-13	Screw (11/64-40X5)	螺絲	1
14	P10-14	O-ring	O型橡膠環	1
15	P10-15	Screw (9/64-40X6.4)	螺絲	3
16	P10-16	Feed Bar Slide Block	送料具滑塊	1
17	P10-17	Feed Rocker Link Bushing	送料具搖桿套筒	3
18	P10-18	Screw (7/32-32X6.5)	螺絲	2
19	P10-19	Main Feed Bar Driving Link	主送料具固定座驅動桿	1
20	P10-20	Feed Rocker Link Pin	送料具搖桿插銷	2
21	P10-21	Differential Feed Bar Driving Link	差動送料具驅動桿	1
22	P10-22	Screw (7/32-32X5)	螺絲	1
23	P10-23	Feed Rocker	送料具搖桿	1
24	P10-24	Differential Feed Bar Driving Link Slider	差動送料具調整滑塊	1
25	P10-25	Screw (7/32-32X4.5)	螺絲	1
26	P10-26	Differential Feed Adjusting Link	差動送料具調節桿	1
27	P10-27	Screw (11/64-40X6.6)	螺絲	1
28	P10-28	Differential Feed Adjusting Lever	差動送料具調節槓桿	1
29	P10-29	O-ring	O型橡膠環	1
30	P10-30	Feed Rocker Shaft	送料具搖桿軸	1
31	P10-31	Screw (M6-1X8)	螺絲	2
32	P10-32	Feed Rocker Shaft Bushing	送料具搖桿軸套筒	1
33	P10-33	Feed Rocker Link	送料具搖桿連桿	1
34	P10-34	Screw (7/32-32X10.5)	螺絲	1
35	P10-35	Feed Adjusting Nut	送料具調節螺帽	1
36	P10-36	Differential Feed Adjusting Lever (Middle)	差動送料具調節槓桿(中)	1
37	P10-37	O-ring	O型橡膠環	1
38	P10-38	Differential Feed Adjusting Dial Gasket	差動調節標度盤墊片	1
39	P10-39	Differential Feed Adjusting Dial	差動送料具調節標度盤	1
40	P10-40	Screw (9/64-40X8.5)	螺絲	1

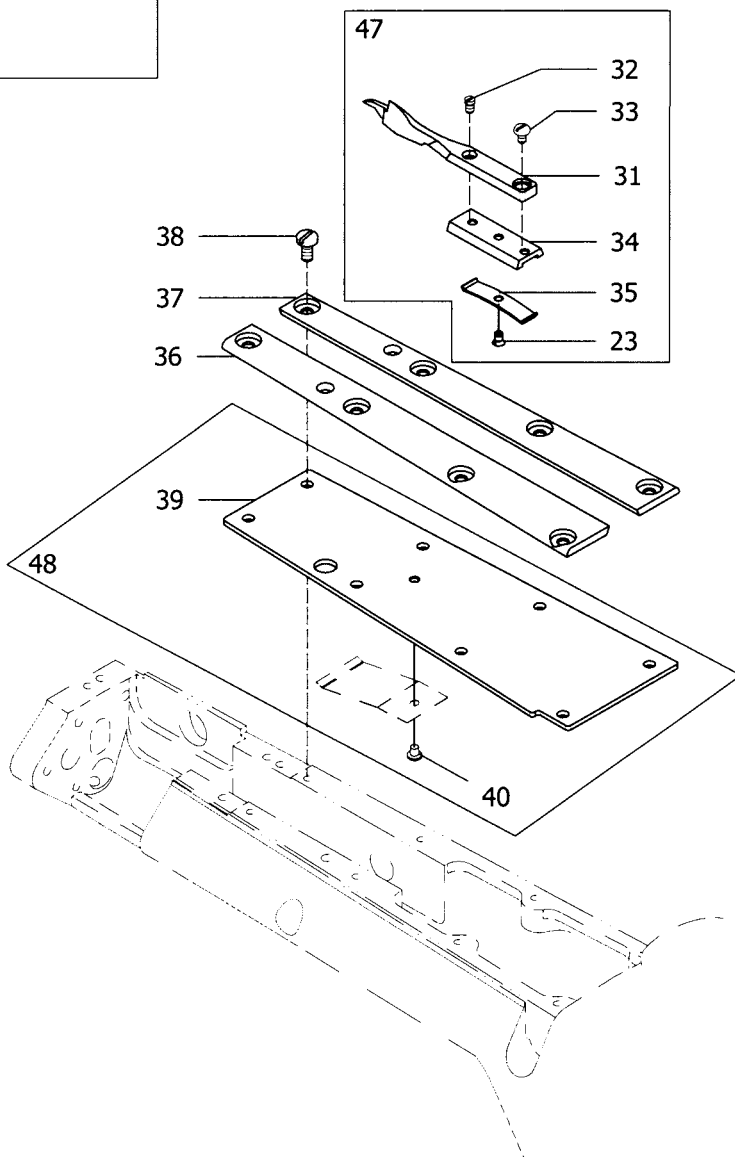
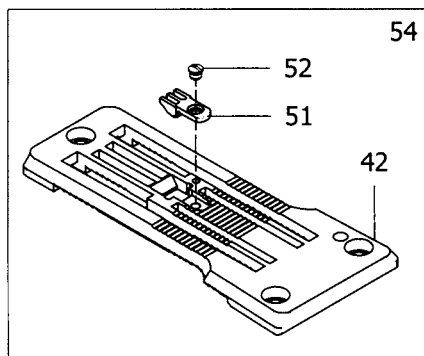
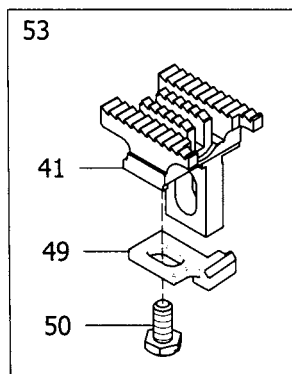
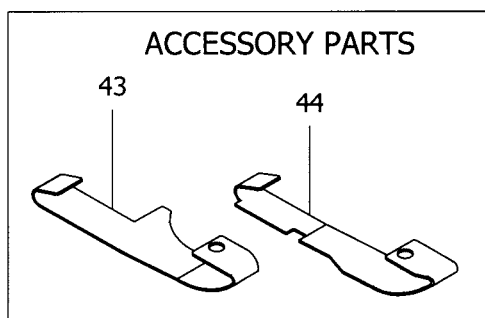
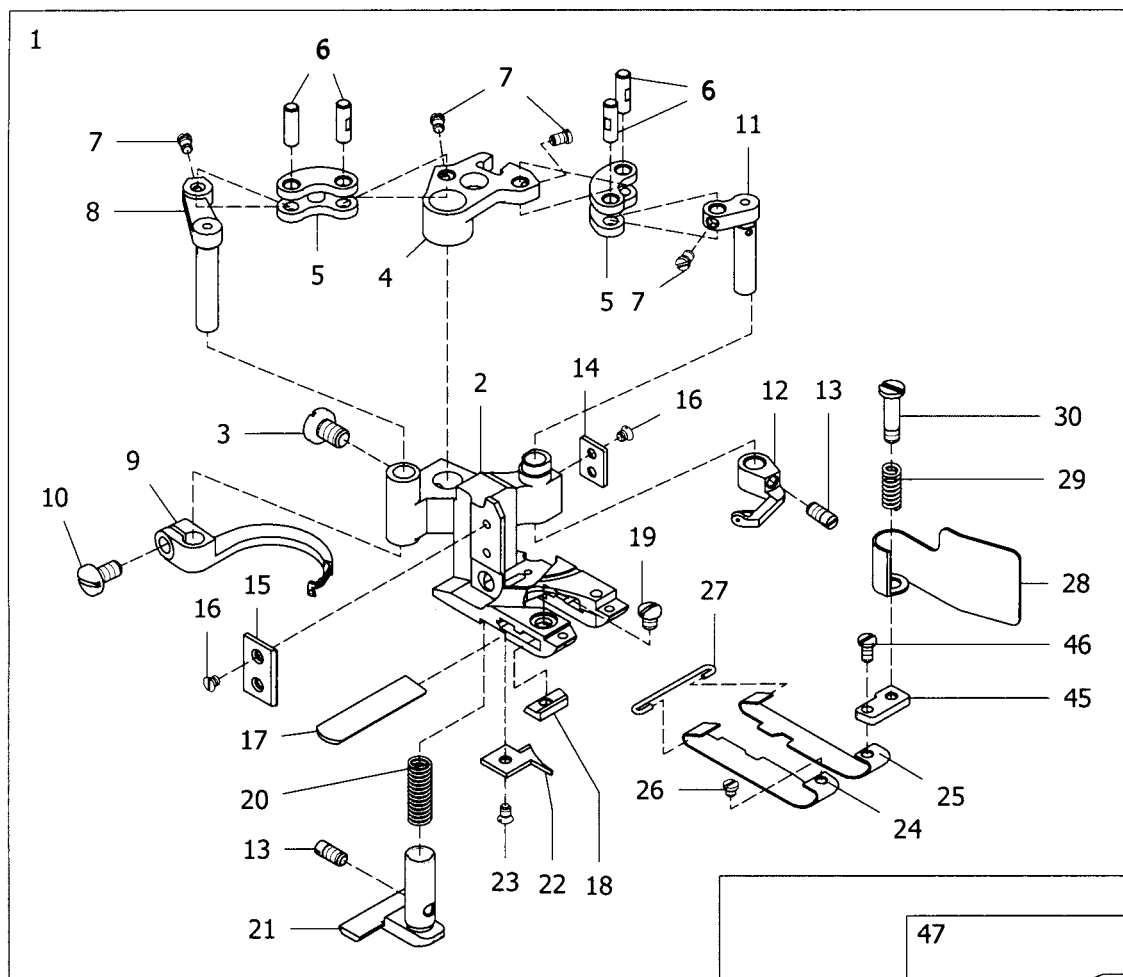
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P10-41	Spacer (Fiber)	墊片(纖維)	1
42	P10-42	Corrugated Washer	波狀墊片	1
43	P10-43	Differential Feed Operating Lever	差動送料具操作桿	1
44	P10-44	Screw (M3-0.5X2.6)	螺絲	2
45	P10-45	Nut	螺帽	2
46	P10-46	Screw (1/8-44X3.9)	螺絲	1
47	P10-47	Screw (1/8-44X4.7)	螺絲	1
48	P10-48	Main Feed Dog, C. Set	主齒組	1
49	P10-49	Feed Rocker, C. Set	送料具搖桿組	1
50	P10-50	Feed Bar Eccentric Pin, C. Set	送料具偏心銷組	1
51	P10-51	Differential Feed Adjusting Dial, C. Set	差動調節標度盤組	1
52	P10-52	Feed Rocker, C. Set (Thick material)	送料具搖桿組(厚料用)	1
53	P10-53	Main Feed Dog	主齒	1
54	P10-54	Differential Feed Dog	差動齒	1



Ref.	Parts			Amt.
1	G10-1	Feed Bar, C. Set	送料具固定座組	1
2	G10-2	Main Feed Bar	主送料具固定座	1
3	G10-10	Needle Guard	頂針片	1
4	G10-11	Screw (4#-48X6.5)	螺絲	2
5	G10-19	Main Feed Bar Driving Link	主送料具固定座驅動桿	1
6	G10-23	Feed Rocker	送料具搖桿	1
7	G10-30	Feed Rocker Shaft	送料具搖桿軸	1
8	G10-32	Feed Rocker Shaft Bushing	送料具搖桿軸套筒	1
9	G10-43	Differential Feed Operating Lever	差動送料具操作桿	2
10	G10-47	Screw (7/32-32X4.5)	螺絲	1
11	G10-49	Feed Rocker, C. Set	送料具搖桿組	1
12	G10-51	Differential Feed Adjusting Dial, C. Set	差動調節標度盤組	2
13	G10-55	Differential Feed Adjusting Lever	差動送料具調節槓桿	1
14	G10-57	O-ring	O型橡膠環	2
15	G10-58	Screw (3/16-32X4.5)	螺絲	2

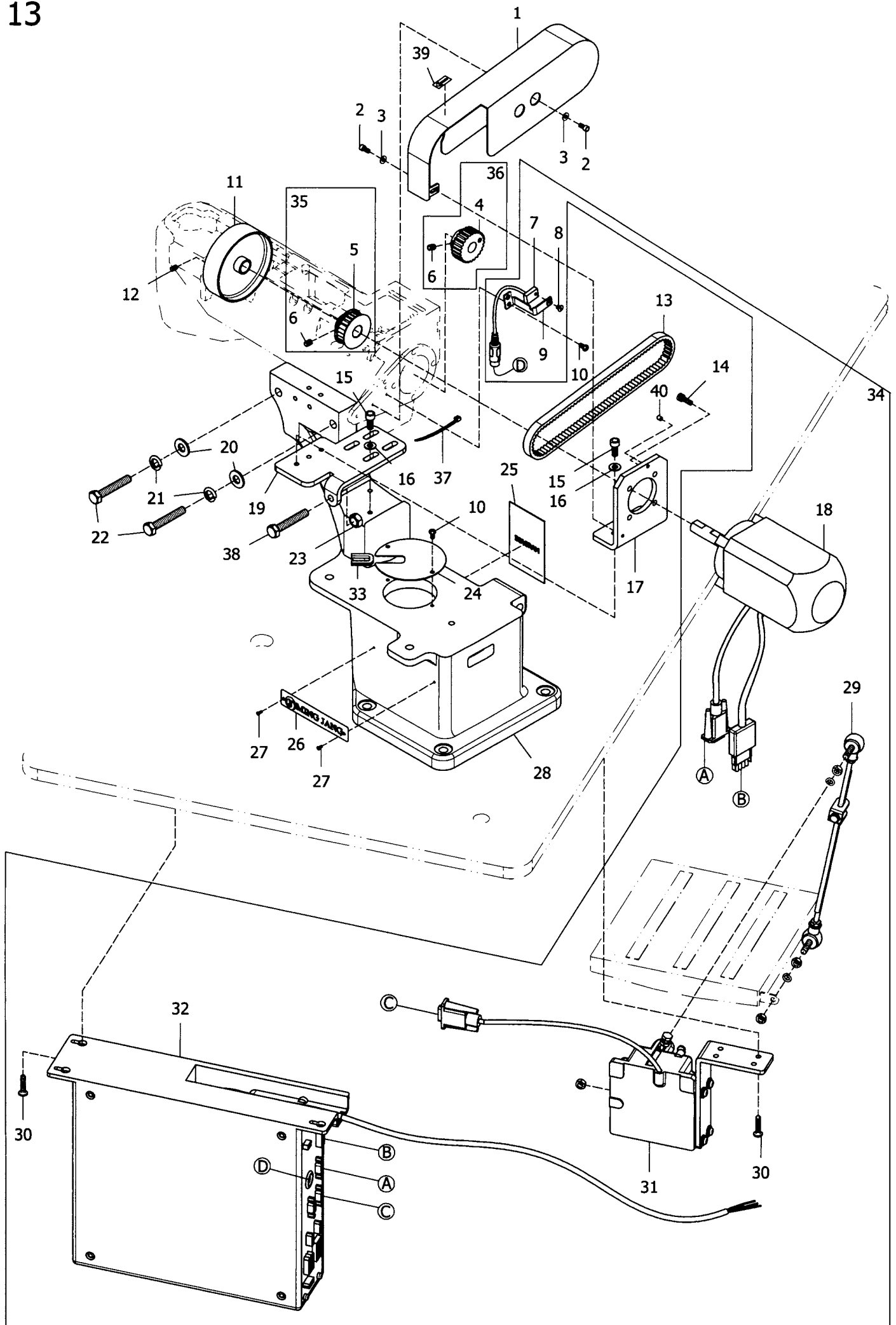


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P11-1	Crank Chamber Oil Gauge Unit	油錶	1
2	P11-2	Oil Height Indicator	油量指示棒	1
3	P11-3	Oil Receiver (Rear)	油量接收器(後)	1
4	P11-4	Oil Wick	油芯	1
5	P11-5	O-ring	O型橡膠環	1
6	P11-6	Pump, C. Set	油泵組	1
7	P11-7	Pump Housing Cover (Rear) Unit	吸油管組(後)	1
8	P11-8	Screw (9/64-40X9.7)	螺絲	6
9	P11-9	In-take Filter	吸油氈	1
10	P11-10	Pump, C. Set	油泵組	1
11	P11-11	Pump Housing	油泵室	1
12	P11-12	Pump Gear Shaft (Short)	油泵齒輪(短)	2
13	P11-13	Pump Gear Shaft (Long)	油泵齒輪(長)	1
14	P11-14	Oil Pump Gear	油泵齒輪	4
15	P11-15	Pump Driven Gear	油泵驅動齒輪	1
16	P11-16	Screw (11/64-40X5)	螺絲	2
17	P11-17	O-ring	O型橡膠環	1
18	P11-18	Washer	墊片	1
19	P11-19	Screw (9/64-40X3)	螺絲	2
20	P11-20	Screw (11/64-40X10.5)	螺絲	2
21	P11-21	Pump Housing Cover (Front) Unit	吸油管組(前)	1
22	P11-22	Screw (M10-1.5X6.1)	螺絲	1
23	P11-23	Thread Take-up Oil Defender Unit	防油板	1
24	P11-24	Screw (9/64-40X7)	螺絲	2
25	P11-25	Seal	防油墊片	1
26	P11-26	Washer	墊片	1
27	P11-27	Oil Receiver (Front)	油量接收器(前)	1
28	P11-28	Oil Wick	油芯	3
29	P11-29	Rubber Bushing	橡膠套筒	1
30	P11-30	Oil Filter Screen Rubber Seal	過濾油網橡膠油封	1
31	P11-31	Oil Filter Screen	過濾油網	1
32	P11-32	Oil Reservoir Gasket	油槽防油墊	1
33	P11-33	Oil Reservoir	油槽	1
34	P11-34	Screw (M5-0.8X14)	螺絲	6
35	P11-35	O-ring	O型橡膠環	1
36	P11-36	Drain Hole Screw (3/8-24X8)	螺絲	1
37	P11-37	Oil Tube	銅管	1
38	P11-38	Thread Take-up Oil Defender Unit	防油板氈	1
39	P11-39	Thread Take-up Oil Defender Unit	防油板氈	1
40	P11-40	Thread Take-up Oil Defender Unit, C. Set	防油板組	1
41	P11-41	Oil Receiver (Front), C. Set	油量接收器(前)組	1
42	P11-42	Oil Reservoir, C. Set	油槽組	1
43	P11-43	Oil Filter Screen, C. Set	過濾油網組	1

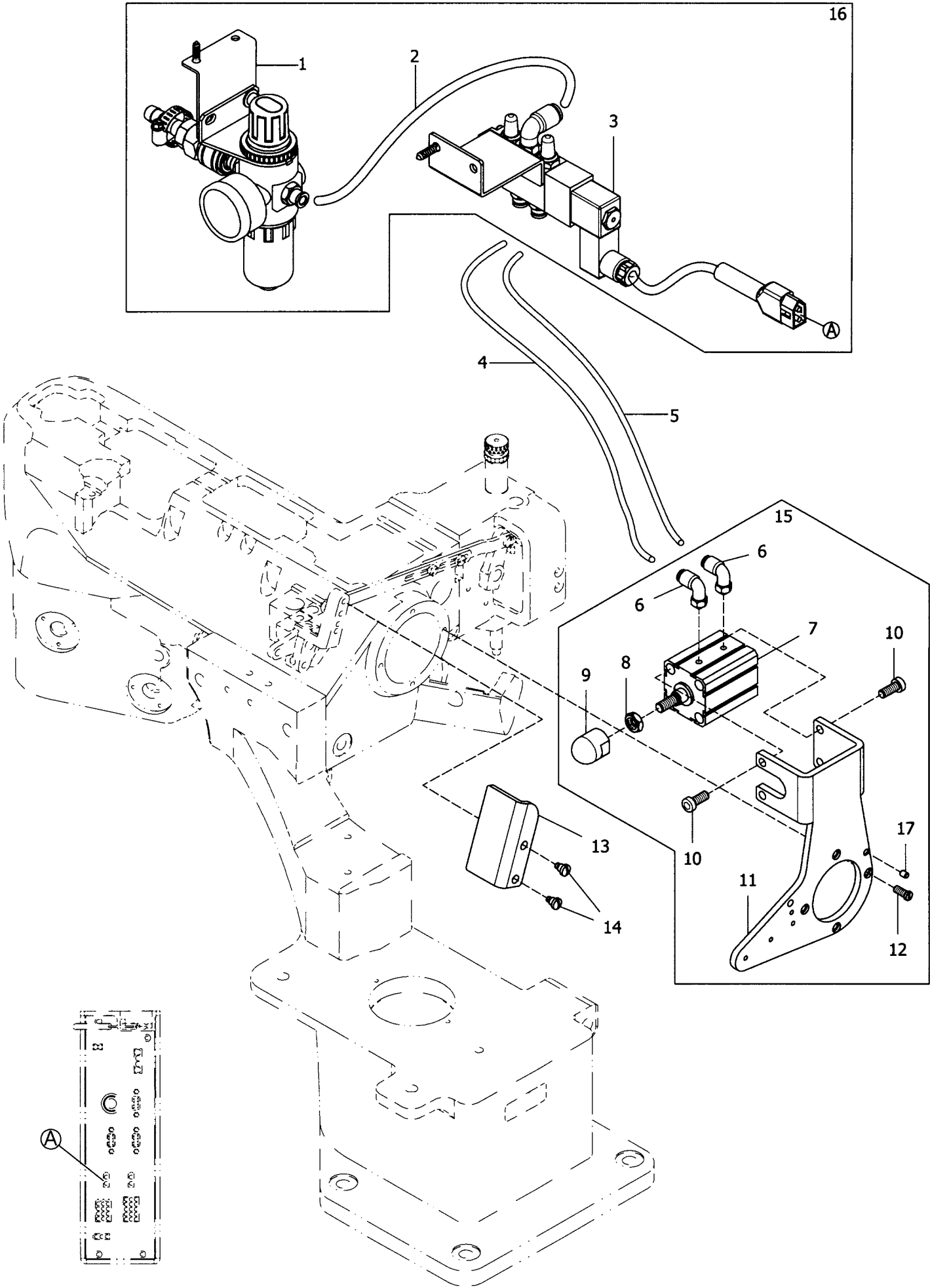


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P12-1	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1
2	P12-2	Double Side Cut Presser Foot	雙切壓腳	1
3	P12-3	Screw (11/64-40X6.3)	螺絲	1
4	P12-4	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
5	P12-5	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
6	P12-6	Link Pin	連桿插銷	4
7	P12-7	Screw (3/32-56X3.3)	螺絲	4
8	P12-8	Thread Hook Driving Lever	勾針驅動槓桿	1
9	P12-9	Top Cover Thread Hook	上飾線過線勾	1
10	P12-10	Screw (9/64-40X6.8)	螺絲	1
11	P12-11	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
12	P12-12	Top Cover Thread Carrier	上飾線過線勾右	1
13	P12-13	Screw (1/8-44X5)	螺絲	2
14	P12-14	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
15	P12-15	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
16	P12-16	Screw(3/32-56X2.4)	螺絲	4
17	P12-17	Lower Knife	下切刀	1
18	P12-18	Lower Knife Clamp	下切刀夾板	1
19	P12-19	Screw (1/8-44X3.5)	螺絲	1
20	P12-20	Yielding Section Spring	小壓具彈簧	1
21	P12-21	Yielding Section	小壓具	1
22	P12-22	Presser Foot Tongue	壓腳舌片	1
23	P12-23	Screw(3/32-56X2.5)	螺絲	2
24	P12-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P12-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P12-26	Screw (3/32-56X2)	螺絲	1
27	P12-27	Spring Plate Holder	彈簧片固定座	1
28	P12-28	Chip Guard	切角防護片	1
29	P12-29	Chip Guard Spring	切角防護片彈簧	1
30	P12-30	Screw (1/8-44X3.4)	螺絲	1
31	P12-31	Lap Former	前導布器	1
32	P12-32	Screw (3/32-56X3.5)	螺絲	1
33	P12-33	Screw (3/32-56X3.9)	螺絲	1
34	P12-34	Lap Former Slide Block	前導布器滑塊	1
35	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
36	P12-36	Lap Former Guide Plate (Left)	前導布器導軌(左)	1
37	P12-37	Lap Former Guide Plate (Right)	前導布器導軌(右)	1
38	P12-38	Screw (1/8-44X6.5)	螺絲	8
39	P12-39	Sewing Cylinder Cover (Upper)	下巴蓋板	1
40	P12-40	Screw (3/32-56X1.55)	螺絲	1

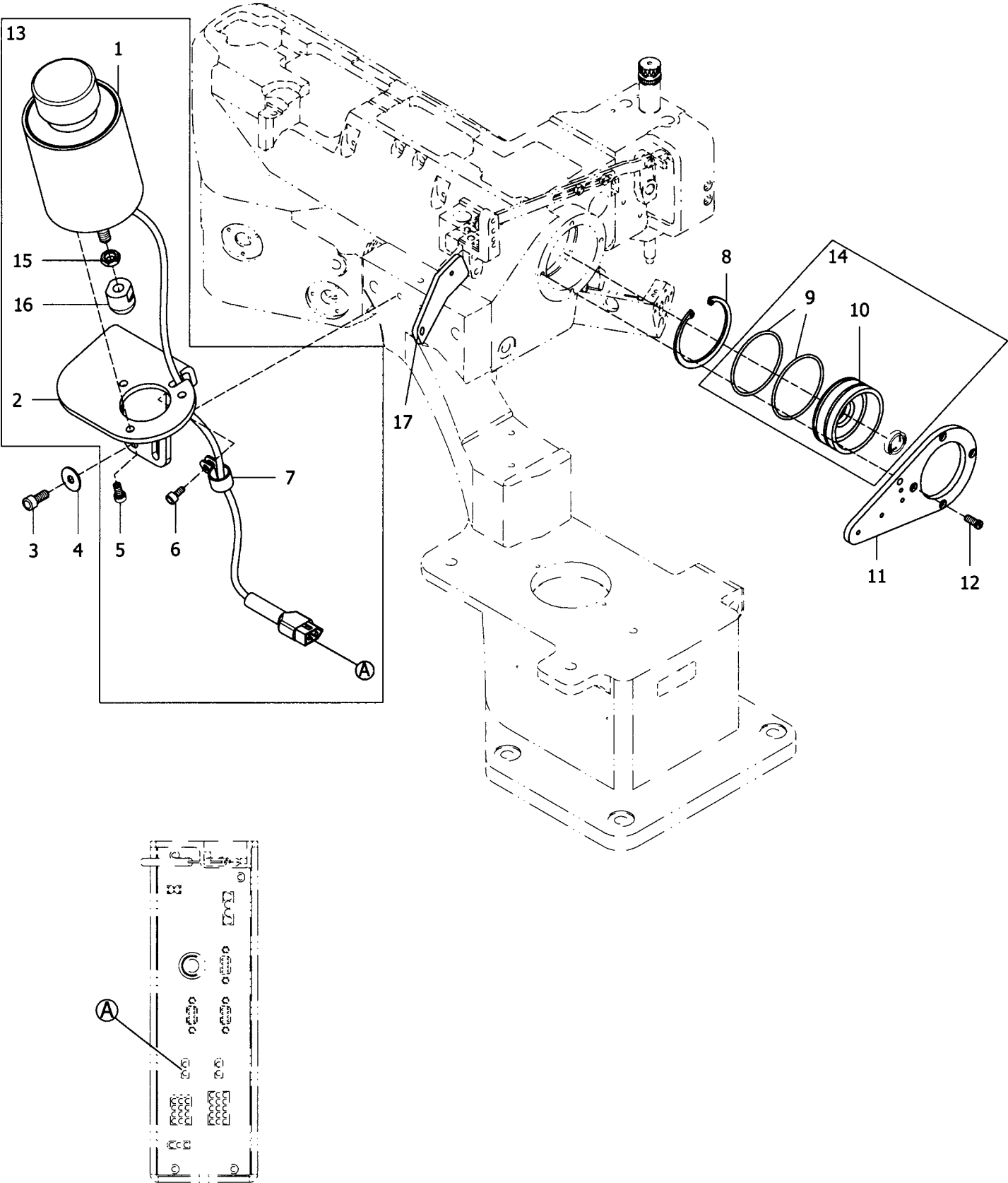
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P12-41	Main Feed Dog	主齒	1
42	P12-42	Stitch Plate	針板	1
43	P12-43	Presser Foot Spring Plate (B)(Left)	壓腳彈簧片(長)(左)	1
44	P12-44	Presser Foot Spring Plate (B)(Right)	壓腳彈簧片(長)(右)	1
45	P12-45	Chip Guard Plate	切角防護片座	1
46	P12-46	Screw (3/32-56X4.3)	螺絲	1
47	P12-47	Lap Former, C. Set	前導布器組	1
48	P12-48	Sewing Cylinder Cover (Upper), C. Set	下巴蓋板組	1
49	P12-49	Needle Guard(Rear)	頂針片(後)	1
50	P12-50	Screw (1/8-44X4.8)	螺絲	1
51	P12-51	Stitch Plate Tongue	針板舌片	1
52	P12-52	Screw (3/32-56X2)	螺絲	1
53	P12-53	Main Feed Dog, C. Set	主齒組	1
54	P12-54	Stitch Plate, C. Set	針板組	1



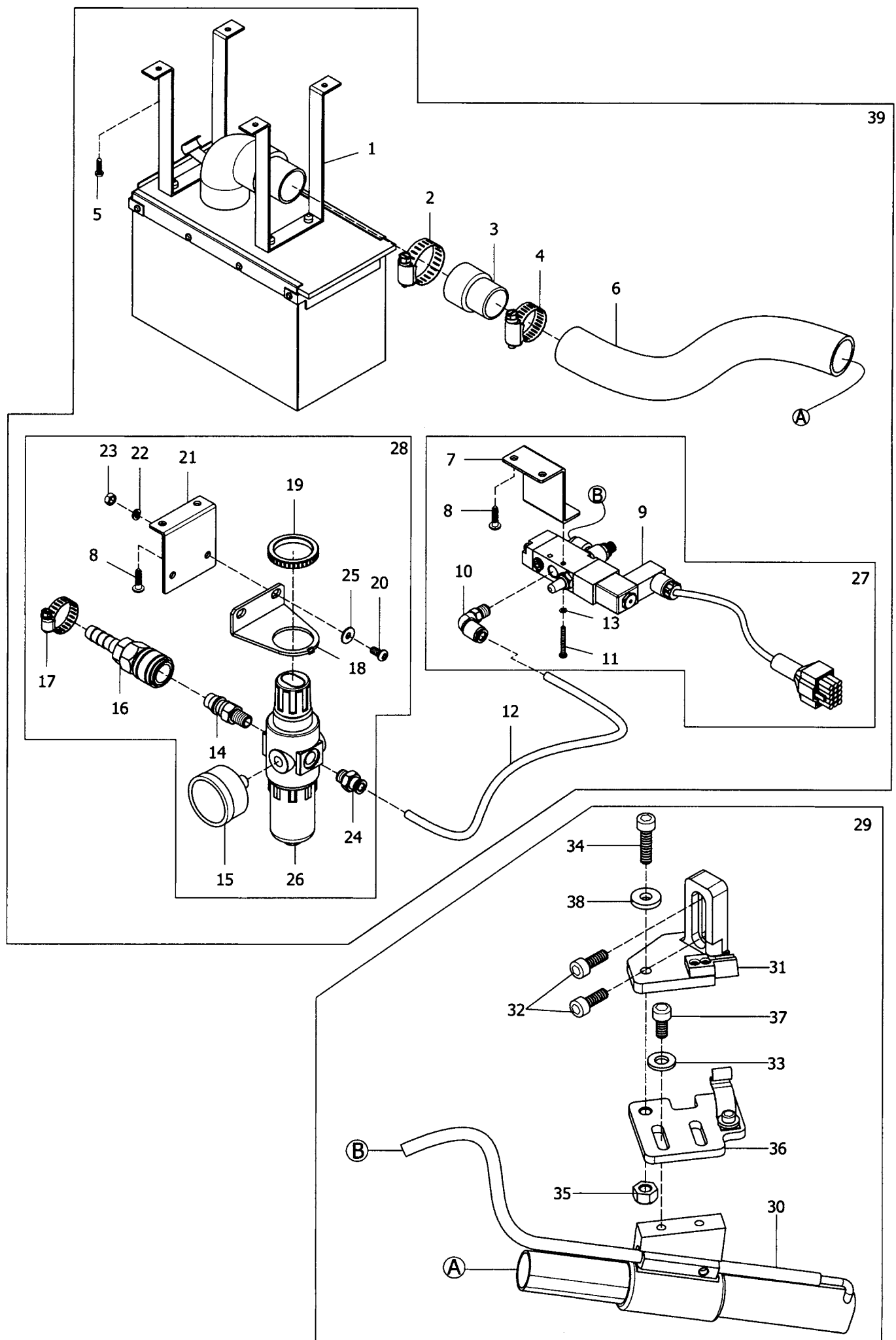
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P13-1	Belt Pulley Cover	皮帶輪蓋	1
2	P13-2	Screw (M4-0.7X8)	螺絲	3
3	P13-3	Washer	墊片	3
4	P13-4	Gear Wheel	齒輪	1
5	P13-5	Gear Wheel	齒輪	1
6	P13-6	Screw (M6-1X6)	螺絲	4
7	P13-7	Synchroniser	定位感應器	1
8	P13-8	Screw (11/64x2)	螺絲	1
9	P13-9	Synchroniser Place	定位感應器座	1
10	P13-10	Screw (M4-0.7x8)	螺絲	6
11	P13-11	Handwheel	馬達手輪	1
12	P13-12	Screw (M5-0.8X5)	螺絲	2
13	P13-13	Timing Belt	皮帶	1
14	P13-14	Screw (M5-0.8X14)	螺絲	4
15	P13-15	Screw (M6-1X15)	螺絲	7
16	P13-16	Washer	墊片	7
17	P13-17	Mini Servomotor Support (Upper)	伺服馬達座(上)	1
18	P13-18	Mini Servomotor	伺服馬達	1
19	P13-19	Mini Servomotor Support (Lower)	伺服馬達座(下)	1
20	P13-20	Washer	墊片	2
21	P13-21	Spring Washer	彈簧墊片	2
22	P13-22	Screw (3/8-16X45)	螺絲	2
23	P13-23	Nut	螺帽	1
24	P13-24	Sewing Maching Supprting Block Cover	機座蓋	1
25	P13-25	Pierce Filament Illustration	穿線圖	1
26	P13-26	Emblem	銘牌	1
27	P13-27	Rivet	鉚釘	2
28	P13-28	Sewing Maching Supprting Block	機座	1
29	P13-29	Pitman	馬達吊桿	1
30	P13-30	Wood Screw	木螺絲	7
31	P13-31	Control Rapid Box	控速器	1
32	P13-32	Control Box	控制箱	1
33	P13-33	Cord Clamp	膠墊	1
34	P13-34	Mini Servomotor, C. Set	伺服馬達	1
35	P13-35	Gear Wheel, C. Set	齒輪組	1
36	P13-36	Gear Wheel, C. Set	齒輪組	1
37	P13-37	Band (12cm)	束帶(12公分)	1
38	P13-38	Screw (3/8-16X50)	螺絲	1
39	P13-39	Arrow Sticker	箭頭貼紙	1
40	P13-40	Oil Seal Plug	膠墊	1



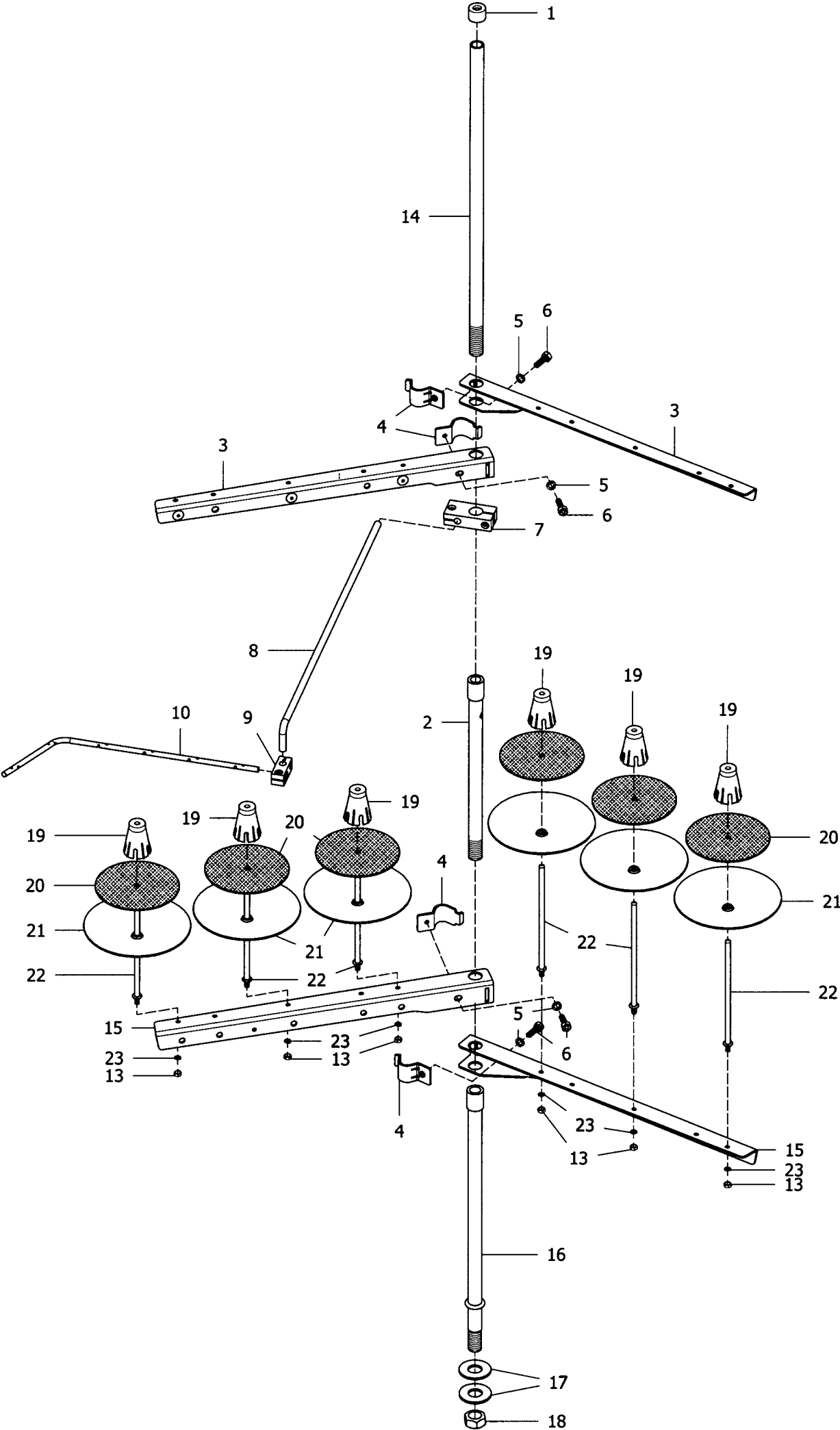
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P14-1	Regulator	氣壓錶	1
2	P14-2	Air Tube(6x4mm)	風管(6x4mm)	1
3	P14-3	Solenoid Valve	電磁閥	1
4	P14-4	Air Tube(4x2.5mm)(Blue)	風管(4x2.5)(藍)	1
5	P14-5	Air Tube(4x2.5mm)(Orange)	風管(4x2.5)(橘)	1
6	P14-6	L" Connector	L"形風管接頭	2
7	P14-7	Air Cylinder	氣缸	1
8	P14-8	Nut	螺帽	1
9	P14-9	Presser Lifter Holder	氣缸壓頭	1
10	P14-10	Screw (M6-1X15)	螺絲	4
11	P14-11	Cylinder Bracket	氣缸座	1
12	P14-12	Screw (3/16-32X11.5)	螺絲	4
13	P14-13	Presser Foot Connecting Lever	抬壓腳連桿	1
14	P14-14	Screw (3/16-32X4)	螺絲	2
15	P14-15	Air Cylinder, C. Set	氣缸組	1
16	P14-16	Solenoid Valve, C. Set	電磁閥組	1
17	P14-17	Oil Seal Plug	膠墊	1



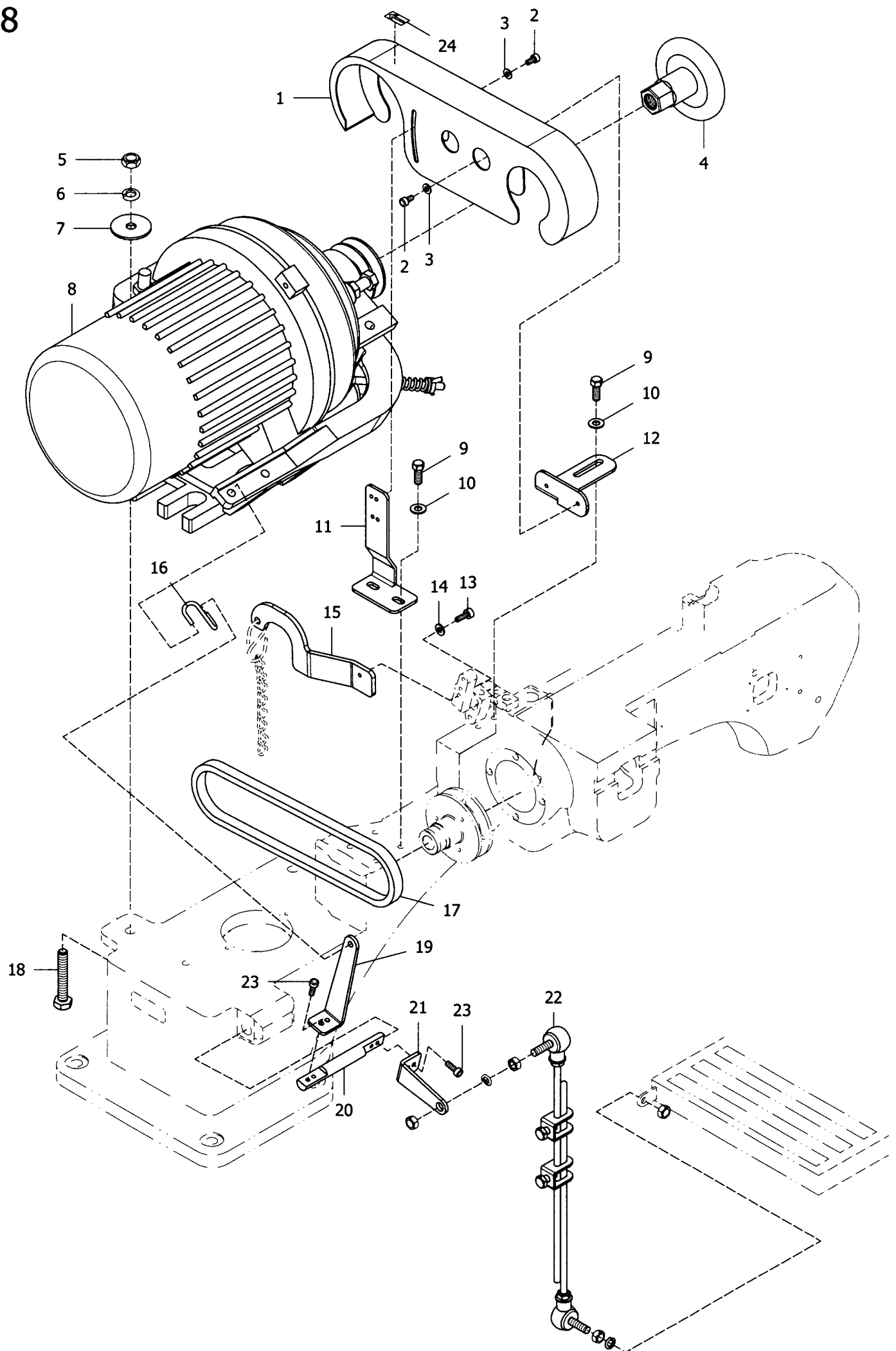
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P15-1	Solenoid Valve	電磁閥	1
2	P15-2	Solenoid Valve Bracket	電磁閥座	1
3	P15-3	Screw (M6-1X15)	螺絲	2
4	P15-4	Washer	墊片	2
5	P15-5	Screw (M5-0.8X14)	螺絲	3
6	P15-6	Screw (M4-0.7X8)	螺絲	1
7	P15-7	Cord Clamp	線套	1
8	P15-8	Retaining Ring	扣環	1
9	P15-9	O-Ring	O形橡膠環	2
10	P15-10	Bearing Housing	軸承固定室	1
11	P15-11	Belt Pulley Cover Bracket	皮帶輪蓋座	1
12	P15-12	Screw (3/16-32X11.5)	螺絲	4
13	P15-13	Solenoid Valve, C. Set	電磁閥組	1
14	P15-14	Bearing Housing, C. Set	軸承固定室組	1
15	P15-15	Nut	螺帽	1
16	P15-16	Presser Lifter Holder	氣缸壓頭	1
17	P15-17	Presser Foot Connecting Lever	抬壓腳連桿	1



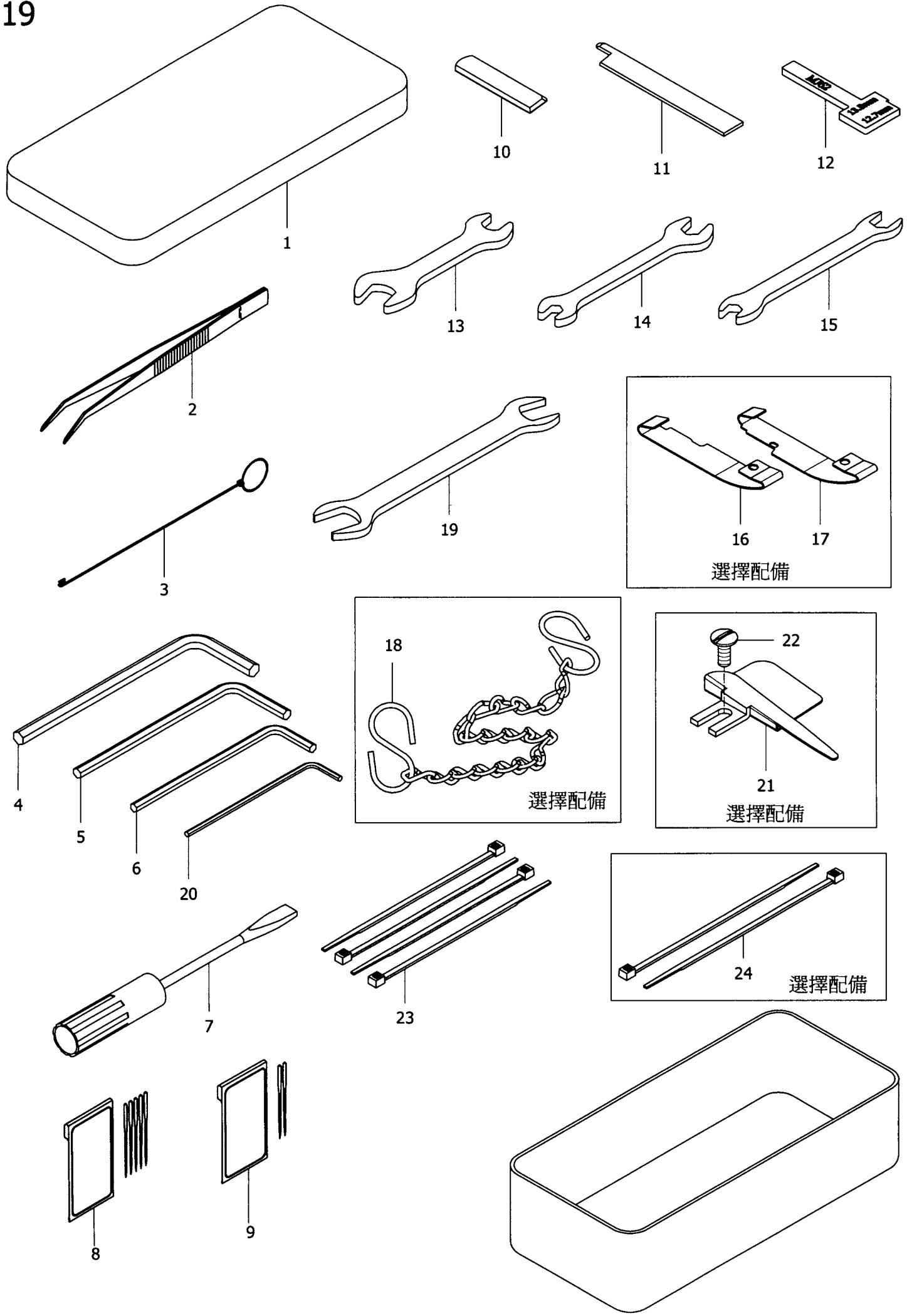
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P16-1	Dust-Collecting Equipment	集塵袋	1
2	P16-2	Hose Band	束套	1
3	P16-3	Take Over	接管	1
4	P16-4	Hose Band	束套	1
5	P16-5	Wood Screw	木螺絲	4
6	P16-6	Take Over	接管	1
7	P16-7	Regulator Support	固定座	1
8	P16-8	Wood Screw	木螺絲	2
9	P16-9	Solenoid Valve	電磁閥	1
10	P16-10	L" Connector	L"形風管接頭	1
11	P16-11	Screw (M3-0.5X24)	螺絲	2
12	P16-12	Air Tube(6x4mm)	風管(6x4mm)	1
13	P16-13	Spring Washer	彈簧墊片	2
14	P16-14	Hose Union	風管接頭	1
15	P16-15	Regulator	氣壓錶	1
16	P16-16	Hose Union	風管接頭	1
17	P16-17	Hose Band	束套	1
18	P16-18	Regulator Support	固定座	1
19	P16-19	Regulator Support	氣壓錶固定牙套	1
20	P16-20	Screw (M5-0.8X9)	螺絲	2
21	P16-21	Regulator Support	固定座	1
22	P16-22	Spring Washer	彈簧墊片	2
23	P16-23	Nut	螺帽	2
24	P16-24	Connector	風管接頭	1
25	P16-25	Washer	墊片	2
26	P16-26	A Gas Cylinder	氣瓶	1
27	P16-27	Solenoid Valve, C. Set	電磁閥組	1
28	P16-28	Regulator, C. Set	氣壓錶組	1
29	P16-29	Suction Pipe Unit, C. Set	吸管組	1
30	P16-30	Suction Pipe Unit	吸管	1
31	P16-31	Suction Pipe Unit Support (Upper)	吸管固定座(上)	1
32	P16-32	Screw (M5-0.8X14)	螺絲	2
33	P16-33	Washer	墊片	2
34	P16-34	Screw (M5-0.8X15.9)	螺絲	1
35	P16-35	Nut	螺帽	1
36	P16-36	Suction Pipe Unit Support (Lower)	吸管固定座(下)	1
37	P16-37	Screw (M5-0.8X11.7)	螺絲	2
38	P16-38	Washer	墊片	1
39	P16-39	Suction Pipe Unit, C. Set	整組	1



Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P17-1	Column Cap	柱頭蓋	1
2	P17-2	Column Pipe(Upper)(Short)	上線柱(短)	1
3	P17-3	Thread Hanger (3 Spools Type)	3孔過線吊臂	2
4	P17-4	Thread Hanger Support	過線吊桿固定座	4
5	P17-5	Spring Washer	彈簧墊片	4
6	P17-6	Screw (M6-1X23)	螺絲	4
7	P17-7	Thread Guide Holder (Large)	大過線桿固定座	1
8	P17-8	Thread Guide Arm	過線桿連接臂	1
9	P17-9	Thread Guide Holder (Small)	小過線桿固定座	1
10	P17-10	Thread Guide (6 Spool Type)	6孔過線桿	1
11	P17-13	Nut	螺帽	6
12	P17-14	Column Pipe(Upper)	上線柱	1
13	P17-15	Spool Stand (3 Spool Type)	3孔線軸架	2
14	P17-16	Column Pipe (Lower)	下線柱	1
15	P17-17	Washer	墊片	2
16	P17-18	Nut	螺帽	1
17	P17-19	Spool Cushion	線軸避震座	6
18	P17-20	Spool Mat	線軸墊	6
19	P17-21	Spool Seat Disc	線軸底盤	6
20	P17-22	Spool Pin	線軸柱	6
21	P17-23	Spring Washer	彈簧墊片	6



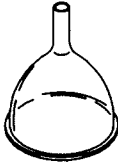
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P18-1	Belt Pulley Cover	皮帶輪蓋	1
2	P18-2	Screw (M4-0.7X5)	螺絲	4
3	P18-3	Washer	墊片	4
4	P18-4	Handwheel	馬達手輪	1
5	P18-5	Nut	螺帽	3
6	P18-6	Spring Washer	彈簧墊片	3
7	P18-7	Washer	墊片	3
8	P18-8	Motor	馬達	1
9	P18-9	Screw (M6-1X15)	螺絲	4
10	P18-10	Washer	墊片	4
11	P18-11	Belt Pulley Cover Bracket (Down)	皮帶輪蓋支撐架(下)	1
12	P18-12	Belt Pulley Cover Bracket (Upper)	皮帶輪蓋支撐架(上)	1
13	P18-13	Screw (M4-0.7X8)	螺絲	1
14	P18-14	Washer	墊片	1
15	P18-15	Presser Foot Connecting Lever	抬壓腳連桿	1
16	P18-16	Iron Hook	鐵勾	1
17	P18-17	Belt	皮帶	1
18	P18-18	Screw (5/16-18X45)	螺絲	3
19	P18-19	Driving Lever(Length)	馬達驅動連接桿(長)	1
20	P18-20	Driving Lever Shaft	連接桿軸心	1
21	P18-21	Driving Lever(Short)	馬達驅動連接桿(短)	1
22	P18-22	Pitman(Length)	馬達吊桿(長)	1
23	P18-23	Screw (M4-0.7X8)	螺絲	4
24	P18-24	Arrow Sticker	箭頭貼紙	1



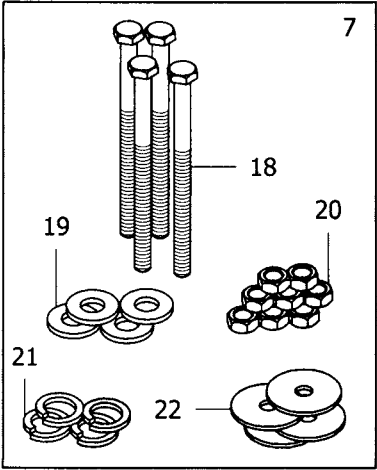
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P19-1	Attachment Box	附件盒	1
2	P19-2	Thread Tweezers	穿線夾	1
3	P19-3	Threading Wire	穿線鐵絲	1
4	P19-4	Hexagonal Wrench (4mm)	內六角板手(4mm)	1
5	P19-5	Hexagonal Wrench (3mm)	內六角板手(3mm)	1
6	P19-6	Hexagonal Wrench (2.5mm)	內六角板手(2.5mm)	1
7	P19-7	Screwdriver	螺絲起子	1
8	P19-8	Needle	擊針	5
9	P19-9	Needle	擊針	2
10	P19-10	Lower Knife	下切刀片	1
11	P19-11	Upper Knife	上切刀片	1
12	P19-12	Needle Height Gauge	針棒高度調節器	1
13	P19-13	Wrench (5.5-7.1mm)	板手	1
14	P19-14	Wrench (8-10mm)	板手	1
15	P19-15	Wrench (5/16~9/32mm)	板手	1
16	P19-16	Double Side Cut Presser Foot Spring Plate (Left)	雙切壓腳彈簧片(左)	1
17	P19-17	Double Side Cut Presser Foot Spring Plate (Right)	雙切壓腳彈簧片(右)	1
18	P19-18	Iron Chain	鐵鍊	1
19	P19-19	Wrench(12'-14')	板手	1
20	P19-20	Hexagonal Wrench (1.5mm)	內六角板手(1.5mm)	1
21	P19-21	Folder	導布器	1
22	P19-22	Screw(1/8-44X8)	螺絲	1
23	P19-23	Band (12cm)	束帶(12公分)	4
24	P19-24	Band (15cm)	束帶(15公分)	2



1



2



7

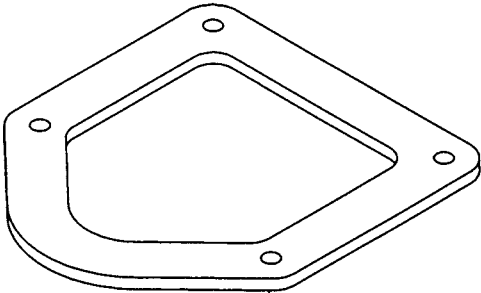
19

18

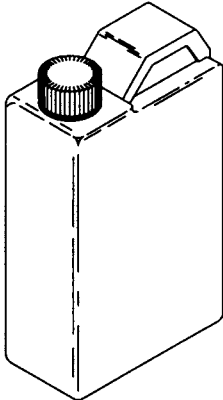
20

21

22



8



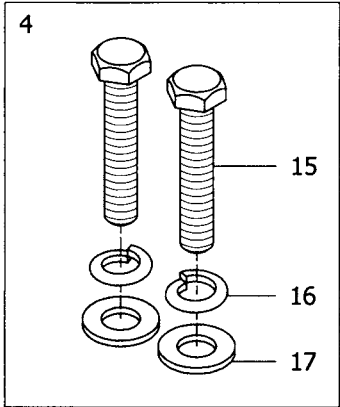
3



9



10



4

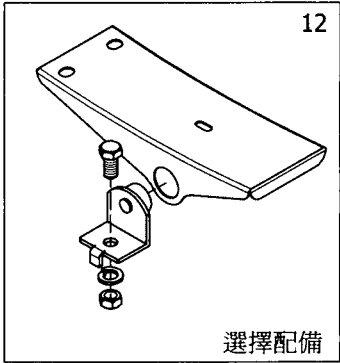
15

16

17

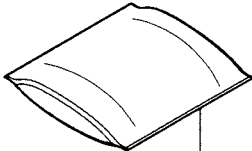


11

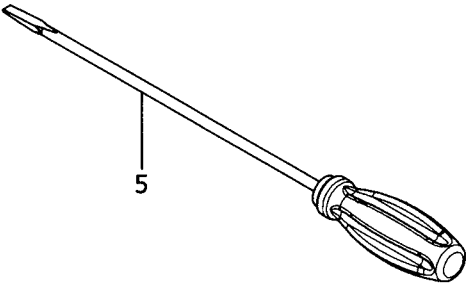


12

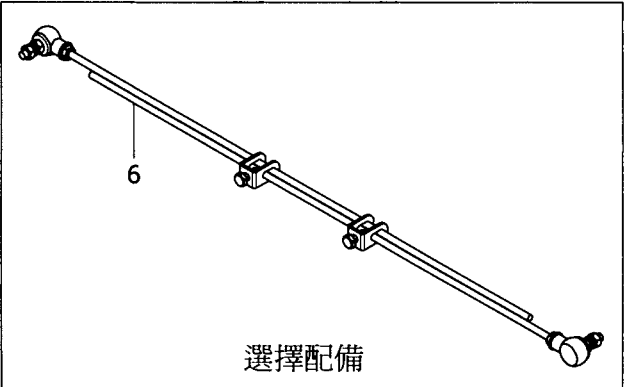
選擇配備



13

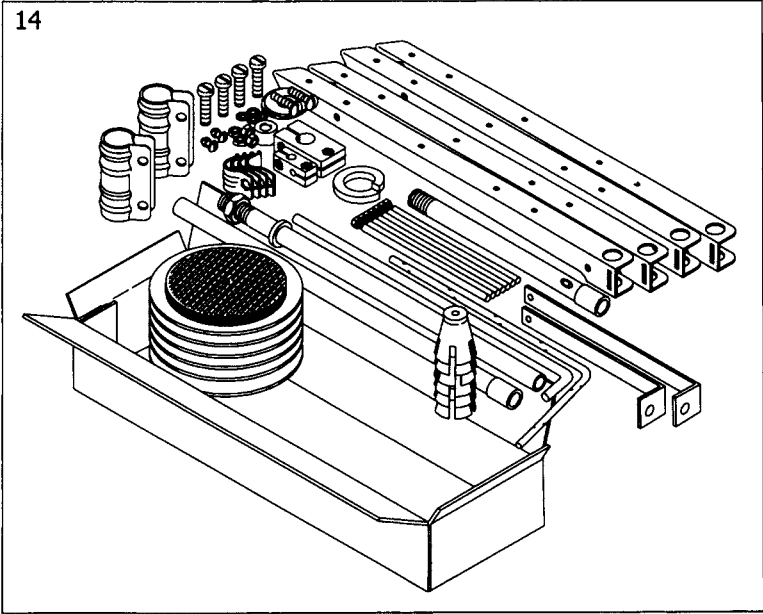


5



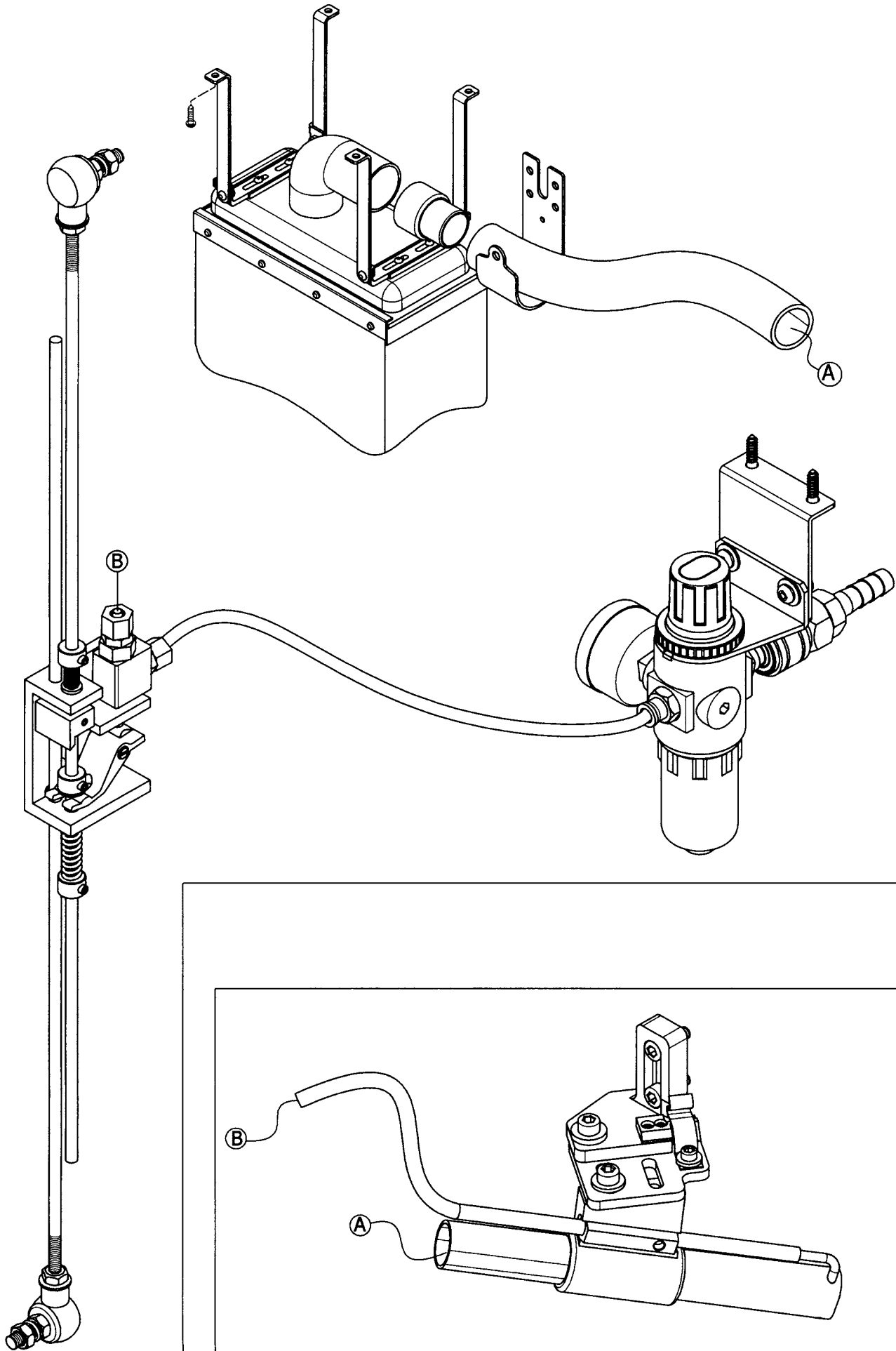
6

選擇配備

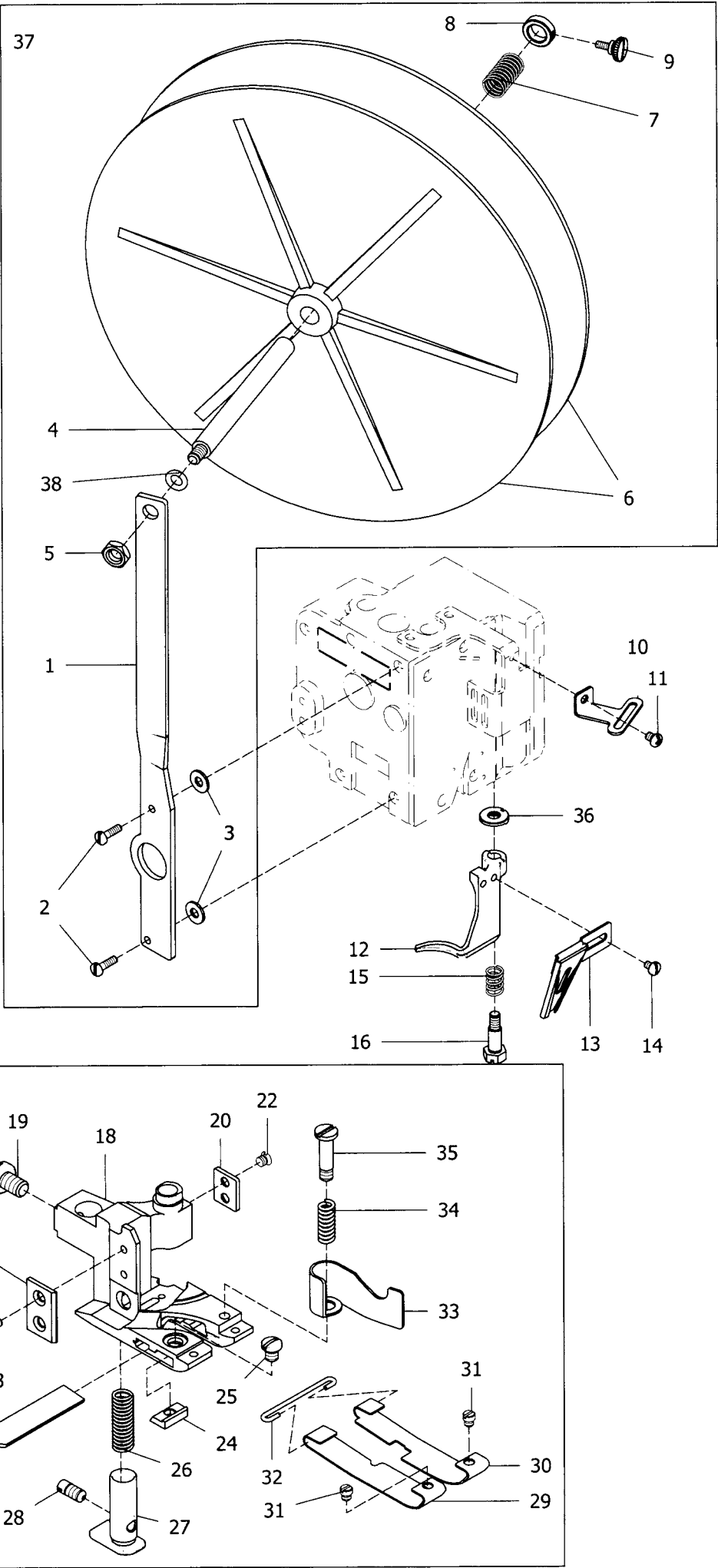


14

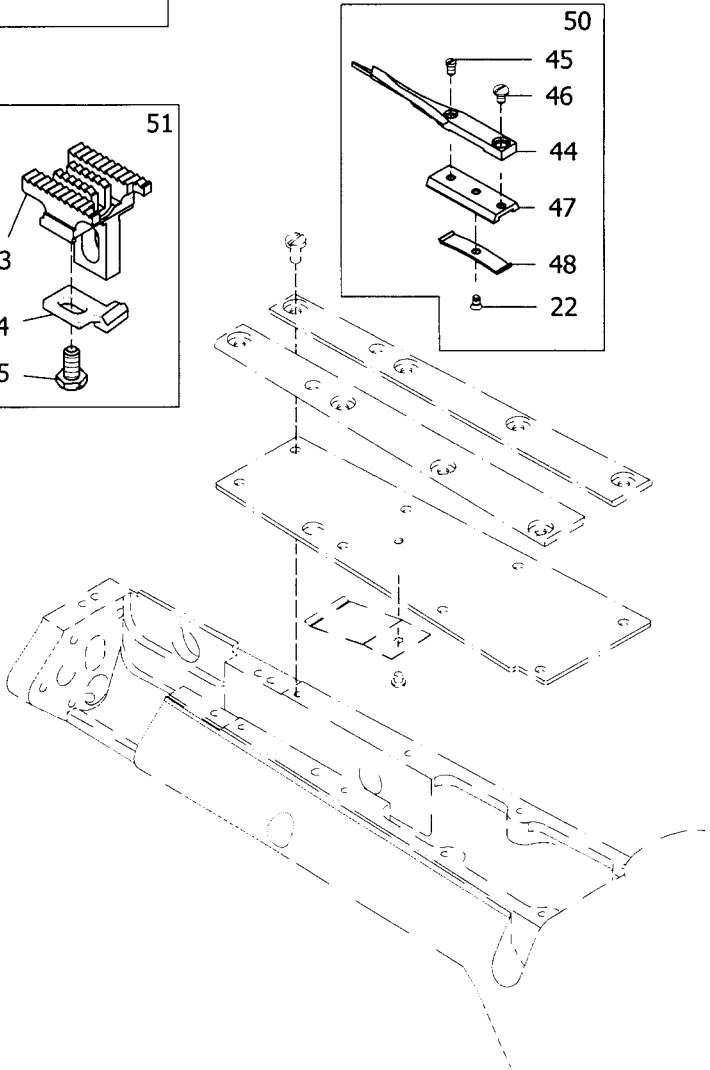
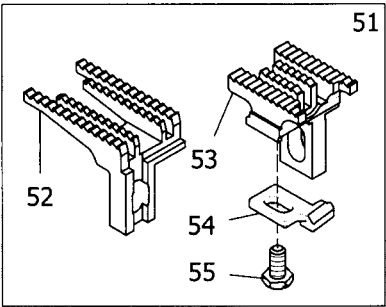
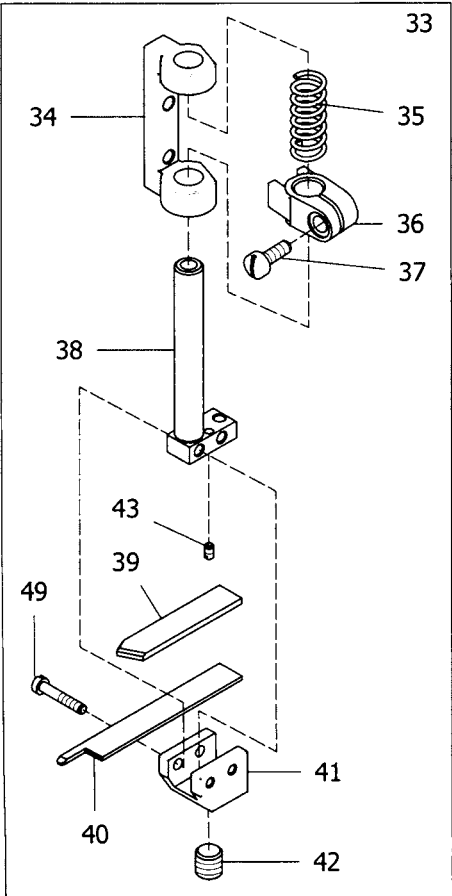
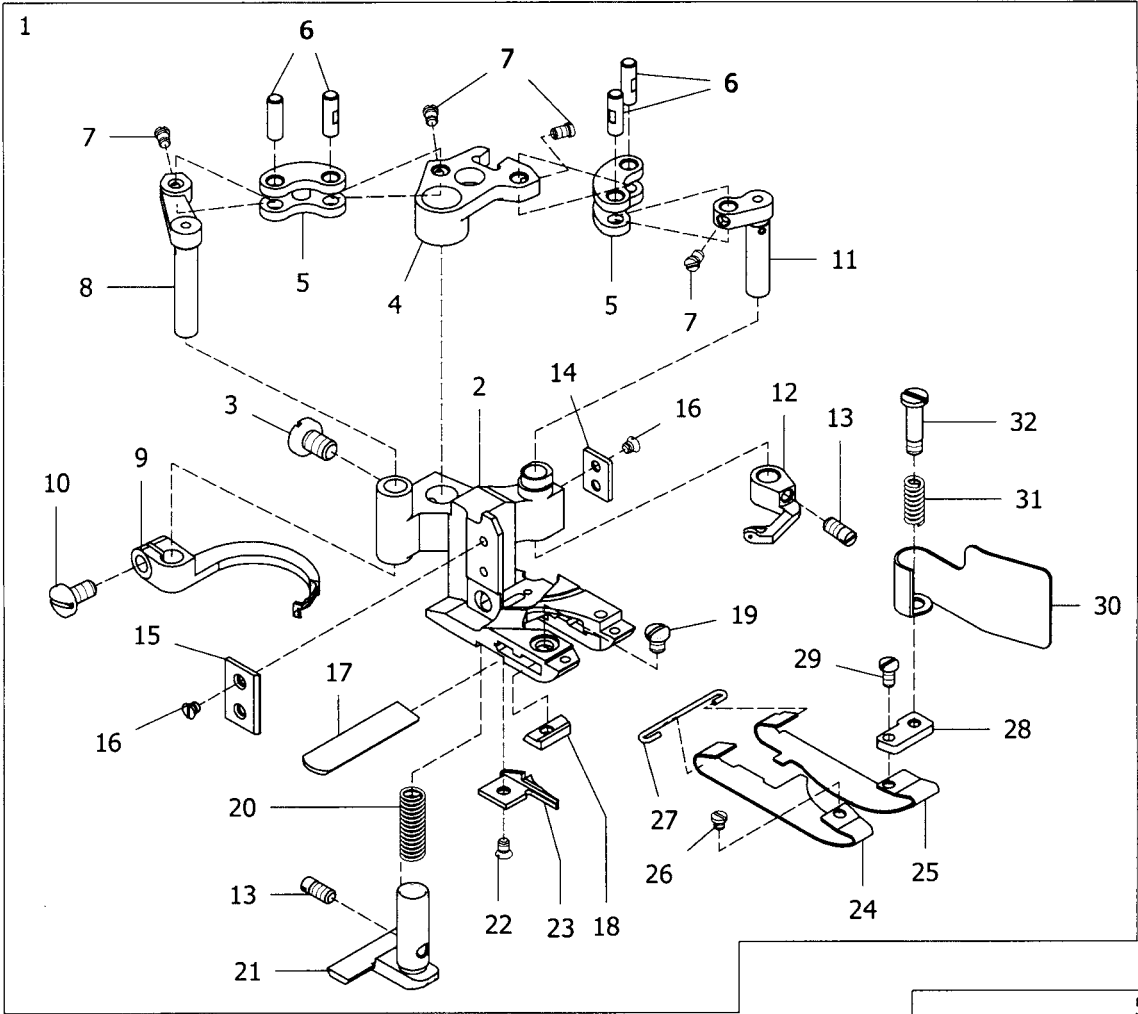
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P20-1	Oiler	油壺	1
2	P20-2	Funnel	漏斗	1
3	P20-3	Oil	潤滑油	1
4	P20-4	Screw, C. Set	螺絲組	1
5	P20-5	Screwdriver	螺絲起子	1
6	P20-6	Pitman(Length)	馬達吊桿(長)	1
7	P20-7	Screw, C. Set	螺絲組	1
8	P20-8	Supporting Block Rubber Cushion	車台固定座避震膠墊	1
9	P20-9	Parts Book	零件本	1
10	P20-10	Machine Cover	防塵罩	1
11	P20-11	Instruction Book	維修手冊	1
12	P20-12	Pedal, C. Set	壓腳踏板組	1
13	P20-13	Drier	乾燥劑	1
14	P20-14	Thread Stand, C. Set	線架組	1
15	P20-15	Screw(3/8-16X45)	螺絲	2
16	P20-16	Spring Washer	彈簧墊片	2
17	P20-17	Washer	墊片	2
18	P20-18	Screw(5/16-18X100)	螺絲	4
19	P20-19	Washer	墊片	4
20	P20-20	Nut	螺帽	8
21	P20-21	Spring Washer	彈簧墊片	4
22	P20-22	Washer	墊片	4



Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P21-1	Suction Pipe Unit, C. Set	吸布屑整組	1
2	P21-2	Suction Pipe Unit, C. Set	吸管組	1



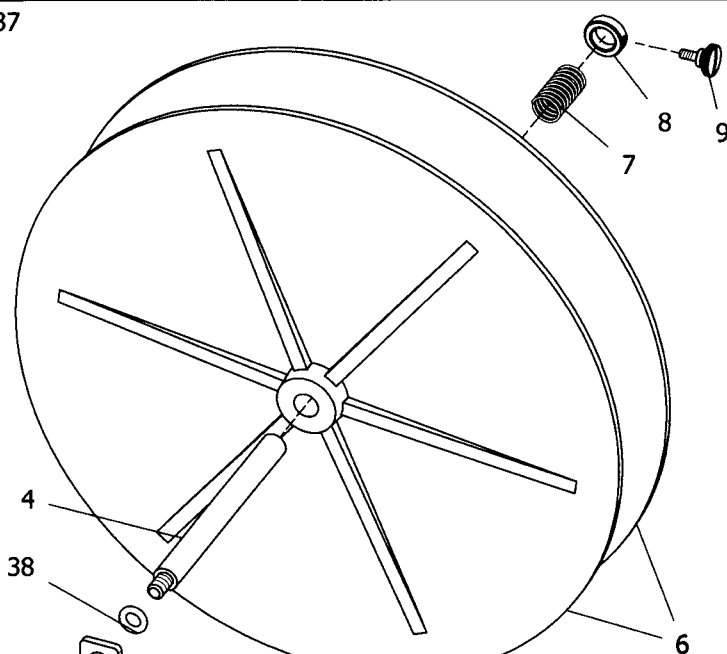
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P22-1	Tape Reel Support	支撐架	1
2	P22-2	Screw(9/64-40X12)	螺絲	2
3	P22-3	Rubber Cushion	橡膠墊片	2
4	P22-4	Tape Reel Shaft	支撐桿	1
5	P22-5	Nut	螺母	1
6	P22-6	Tape Base	塑膠盤	2
7	P22-7	Tape Reel Spring	彈簧	1
8	P22-8	Collar	軸環	1
9	P22-9	Screw(9/64-40X7.5)	螺絲	1
10	P22-10	Tape Guide	導布片	1
11	P22-11	Screw(M4-0.7X5)	螺絲	1
12	P22-12	Frame Chip Guard	防護蓋	1
13	P22-13	Folder	喇叭	1
14	P22-14	Screw(9/64-40X4.5)	螺絲	2
15	P22-15	Frame Chip Guard Spring	彈簧	1
16	P22-16	Screw(M5-0.8X8.7)	螺絲	1
17	P22-17	Presser Foot, C. Set	壓腳組	1
18	P22-18	Presser Foot	壓腳	1
19	P22-19	Screw(11/64-40X6.3)	螺絲	1
20	P22-20	Presser Foot Attach Piece (Right)	壓整連接片(右)	1
21	P22-21	Presser Foot Attach Piece (Left)	壓整連接片(左)	1
22	P22-22	Screw(3/32-56X1.5)	螺絲	4
23	P22-23	Lower Knife	下切刀	1
24	P22-24	Lower Knife Clamp	下切刀夾板	1
25	P22-25	Screw(1/8-44X3.5)	螺絲	1
26	P22-26	Yielding Secion Spring	小壓具彈簧	1
27	P22-27	Yielding Secion	小壓具	1
28	P22-28	Screw(1/8-44X5)	螺絲	1
29	P22-29	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
30	P22-30	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
31	P22-31	Screw(3/32-56X2)	螺絲	2
32	P22-32	Spring Plate Holder	彈簧片固定鐵勾	1
33	P22-33	Chip Guard	切角防護片	1
34	P22-34	Chip Guard Spring	切角防護片彈簧	1
35	P22-35	Screw(1/8-44X3.4)	螺絲	1
36	P22-36	Frame chip Guard Washer	墊片	1
37	P22-37	Tape Base, C. Set	塑膠盤組	1
38	P22-38	O-Ring	O型橡膠環	1



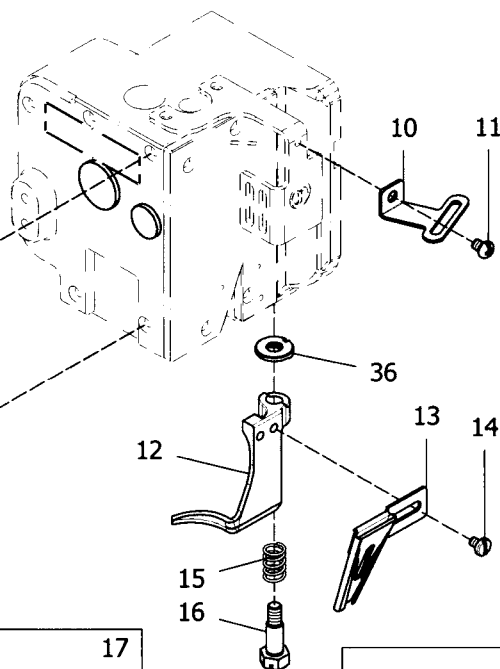
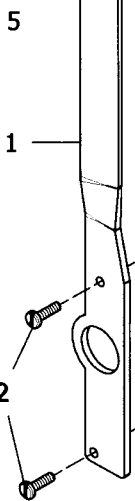
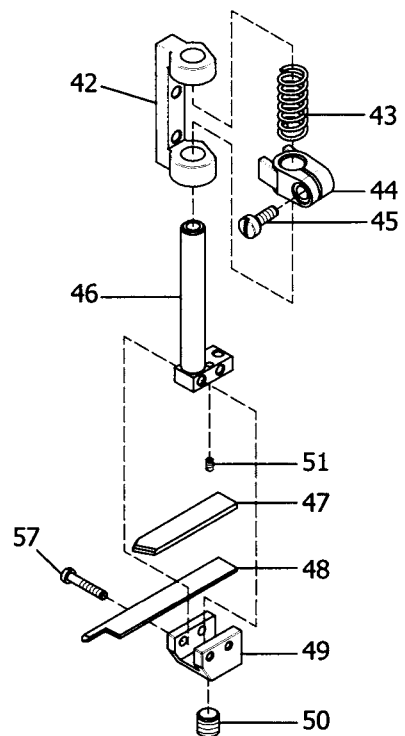
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P23-1	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1
2	P23-2	Double Side Cut Presser Foot	雙切壓腳	1
3	P23-3	Screw (11/64-40X6.3)	螺絲	1
4	P23-4	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
5	P23-5	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
6	P23-6	Link Pin	連桿插銷	4
7	P23-7	Screw (3/32-56X3.3)	螺絲	4
8	P23-8	Thread Hook Driving Lever	勾針驅動槓桿	1
9	P23-9	Top Cover Thread Hook	上飾線過線勾	1
10	P23-10	Screw (9/64-40X6.8)	螺絲	1
11	P23-11	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
12	P23-12	Top Cover Thread Carrier	上飾線過線勾右	1
13	P23-13	Screw (1/8-44X5)	螺絲	2
14	P23-14	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
15	P23-15	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
16	P23-16	Screw(3/32-56X2.4)	螺絲	4
17	P23-17	Lower Knife	下切刀	1
18	P23-18	Lower Knife Clamp	下切刀夾板	1
19	P23-19	Screw (1/8-44X3.5)	螺絲	1
20	P23-20	Yielding Section Spring	小壓具彈簧	1
21	P23-21	Yielding Section	小壓具	1
22	P23-22	Screw(3/32-56X2.5)	螺絲	2
23	P23-23	Presser Foot Tongue	壓腳舌片	1
24	P23-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P23-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P23-26	Screw (3/32-56X2)	螺絲	1
27	P23-27	Spring Plate Holder	彈簧片固定座	1
28	P23-28	Chip Guard Plate	切角防護片座	1
29	P23-29	Screw (3/32-56X4.3)	螺絲	1
30	P23-30	Chip Guard	切角防護片	1
31	P23-31	Chip Guard Spring	切角防護片彈簧	1
32	P23-32	Screw (1/8-44X3.4)	螺絲	1
33	P23-33	Knife Holder Guide Collar, C. Set	活動刀組	1
34	P23-34	Knife Holder Shank Support	上切刀固定座支架	1
35	P23-35	Knife Holder Spring	上切刀固定座彈簧	1
36	P23-36	Knife Holder Guide Collar	上切刀彈簧固定座	1
37	P23-37	Screw (9/64-40X9)	螺絲	1
38	P23-38	Knife Holder Shank	上切刀固定座柄	1
39	P23-39	Knife Support	上切刀支架	1
40	P23-40	Upper Knife	上切刀	1

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P23-41	Knife Holder	上切刀固定座	1
42	P23-42	Screw (1/4-40X6)	螺絲	1
43	P23-43	Screw (3/32-56X3.5)	螺絲	1
44	P23-44	Lap Former	前導布器	1
45	P23-45	Screw (3/32-56X3.5)	螺絲	1
46	P23-46	Screw (3/32-56X3.9)	螺絲	1
47	P23-47	Lap Former Slide Block	前導布器滑塊	1
48	P23-48	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
49	P23-49	Screw (3/32-56X7)	螺絲	2
50	P23-50	Lap Former, C. Set	前導布器組	1
51	P23-51	Feed Rocker, C. Set	送料具搖桿組	1
52	P23-52	Differential Feed Dog	差動齒	1
53	P23-53	Main Feed Dog	主齒	1
54	P23-54	Needle Guard(Rear)	頂針片(後)	1
55	P23-55	Screw (1/8-44X4.8)	螺絲	1

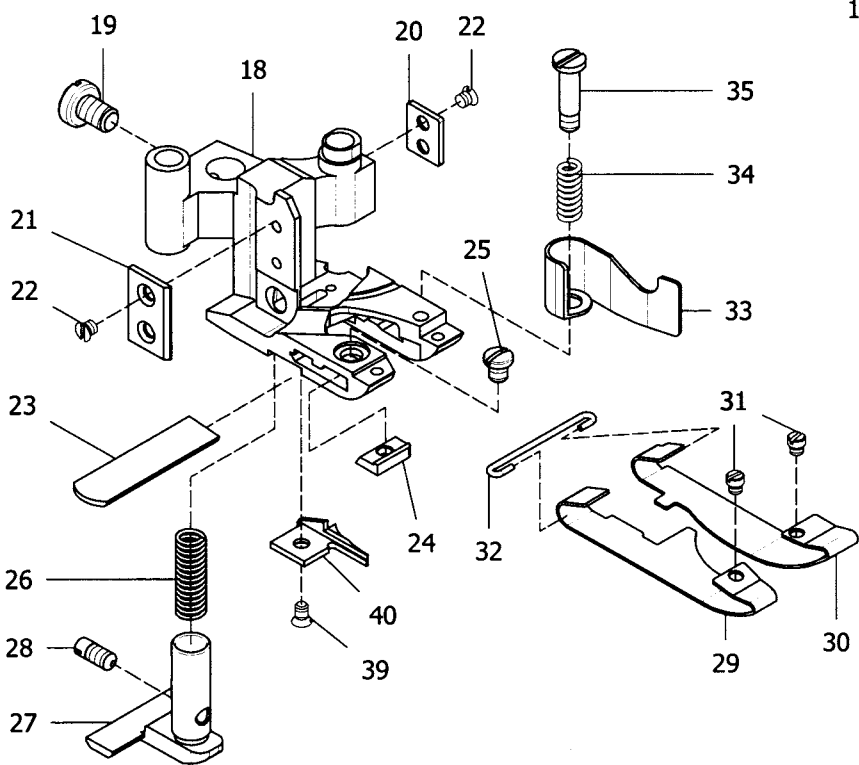
37



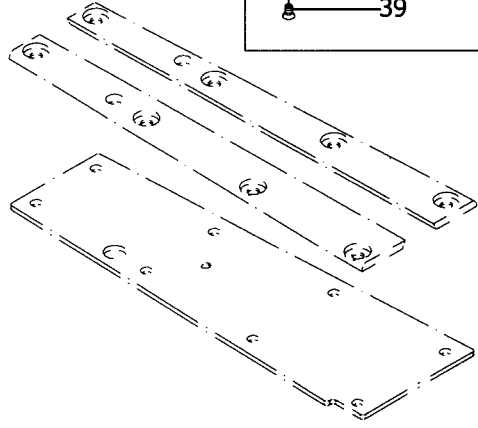
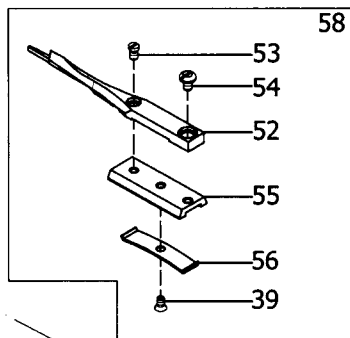
41



17



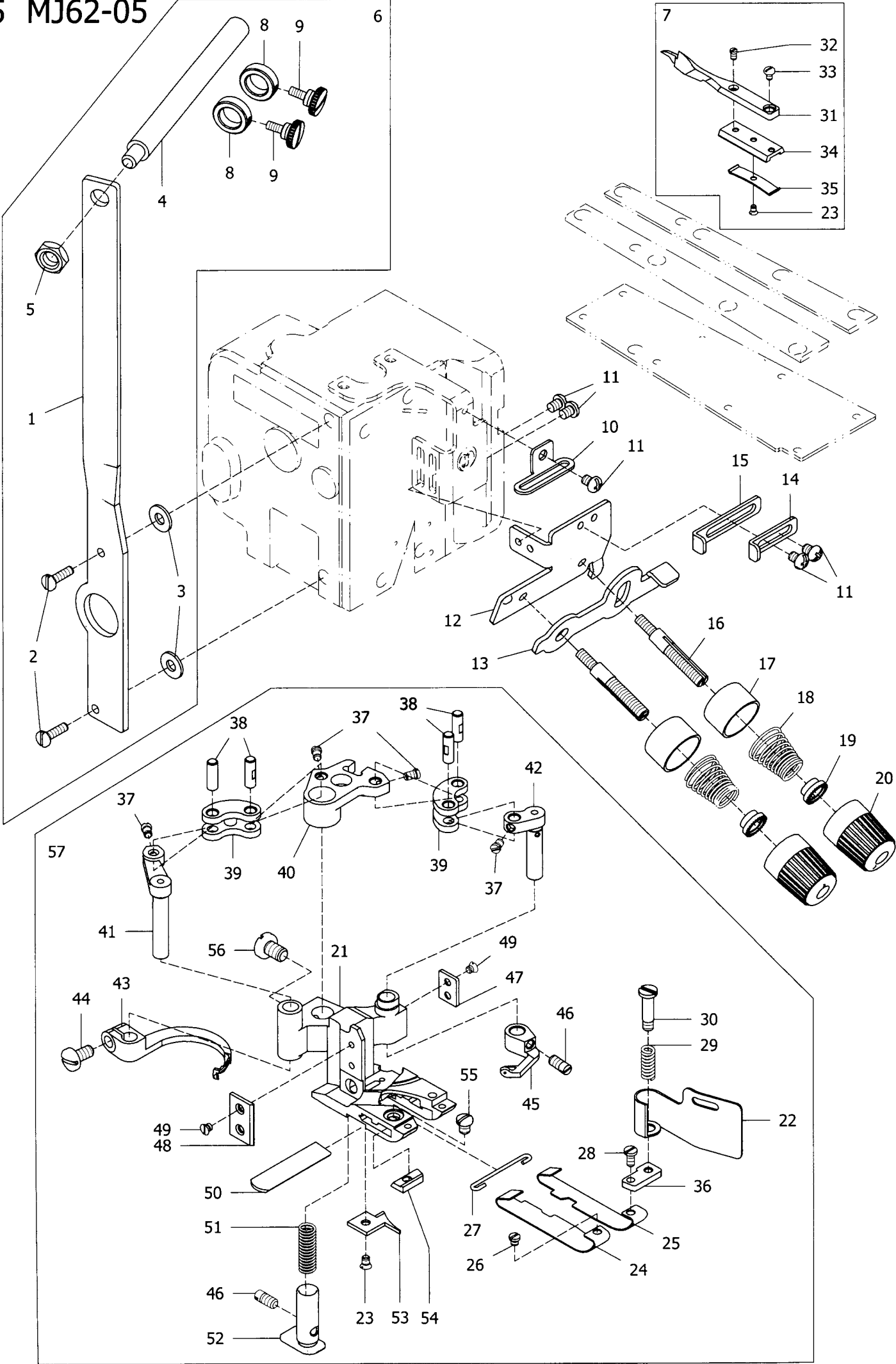
58



Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P24-1	Tape Reel Support	支撐架	1
2	P24-2	Screw(9/64-40X12)	螺絲	2
3	P24-3	Rubber Cushion	橡膠墊片	2
4	P24-4	Tape Reel Shaft	支撐桿	1
5	P24-5	Nut	螺母	1
6	P24-6	Tape Base	塑膠盤	2
7	P24-7	Tape Reel Spring	彈簧	1
8	P24-8	Collar	軸環	1
9	P24-9	Screw(9/64-40X7.5)	螺絲	1
10	P24-10	Tape Guide	導布片	1
11	P24-11	Screw(M4-0.7X5)	螺絲	1
12	P24-12	Frame Chip Guard	防護蓋	1
13	P24-13	Folder	喇叭	1
14	P24-14	Screw(9/64-40X4.5)	螺絲	2
15	P24-15	Frame Chip Guard Spring	彈簧	1
16	P24-16	Screw(M5-0.8X8.7)	螺絲	1
17	P24-17	Presser Foot, C. Set	壓腳組	1
18	P24-18	Presser Foot	壓腳	1
19	P24-19	Screw(11/64-40X6.3)	螺絲	1
20	P24-20	Presser Foot Attach Piece (Right)	壓整連接片(右)	1
21	P24-21	Presser Foot Attach Piece (Left)	壓整連接片(左)	1
22	P24-22	Screw(3/32-56X1.5)	螺絲	4
23	P24-23	Lower Knife	下切刀	1
24	P24-24	Lower Knife Clamp	下切刀夾板	1
25	P24-25	Screw(1/8-44X3.5)	螺絲	1
26	P24-26	Yielding Secion Spring	小壓具彈簧	1
27	P24-27	Yielding Secion	小壓具	1
28	P24-28	Screw(1/8-44X5)	螺絲	1
29	P24-29	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
30	P24-30	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
31	P24-31	Screw(3/32-56X2)	螺絲	2
32	P24-32	Spring Plate Holder	彈簧片固定鐵勾	1
33	P24-33	Chip Guard	切角防護片	1
34	P24-34	Chip Guard Spring	切角防護片彈簧	1
35	P24-35	Screw(1/8-44X3.4)	螺絲	1
36	P24-36	Frame chip Guard Washer	墊片	1
37	P24-37	Tape Base, C. Set	塑膠盤組	1
38	P24-38	O-Ring	O型橡膠環	1
39	P24-39	Screw(3/32-56X2.5)	螺絲	2
40	P24-40	Presser Foot Tongue	壓腳舌片	1

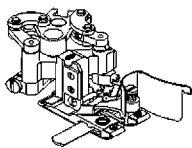
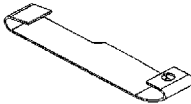
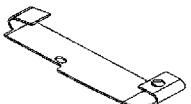
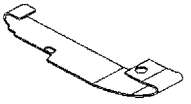
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	P24-41	Knife Holder Guide Collar, C. Set	活動刀組	1	
42	P24-42	Knife Holder Shank Support	上切刀固定座支架	1	
43	P24-43	Knife Holder Spring	上切刀固定座彈簧	1	
44	P24-44	Knife Holder Guide Collar	上切刀彈簧固定座	1	
45	P24-45	Screw (9/64-40X9)	螺絲	1	
46	P24-46	Knife Holder Shank	上切刀固定座柄	1	
47	P24-47	Knife Support	上切刀支架	1	
48	P24-48	Upper Knife	上切刀	1	
49	P24-49	Knife Holder	上切刀固定座	1	
50	P24-50	Screw (1/4-40X6)	螺絲	1	
51	P24-51	Screw (3/32-56X3.5)	螺絲	1	
52	P24-52	Lap Former	前導布器	1	
53	P24-53	Screw (3/32-56X3.5)	螺絲	1	
54	P24-54	Screw (3/32-56X3.9)	螺絲	1	
55	P24-55	Lap Former Slide Block	前導布器滑塊	1	
56	P24-56	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1	
57	P24-57	Screw (3/32-56X7)	螺絲	2	
58	P24-58	Lap Former, C. Set	前導布器組	1	

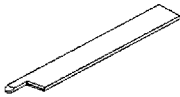
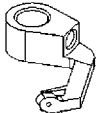
25 MJ62-05

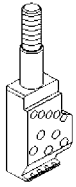
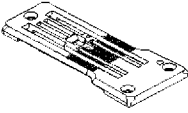
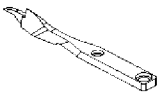
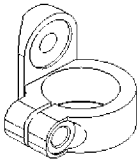
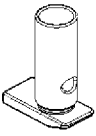


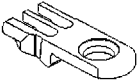
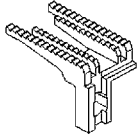
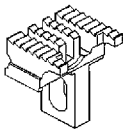
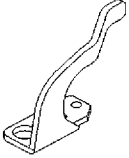
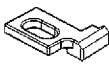
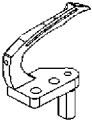
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P25-1	Tape Reel Support	支撐架	1
2	P25-2	Screw(9/64-40X12)	螺絲	2
3	P25-3	Rubber Cushion	橡膠墊片	2
4	P25-4	Tape Reel Shaft	支撐桿	1
5	P25-5	Nut	螺母	1
6	P25-6	Tape Base, C. Set	塑膠盤組	1
7	P25-7	Lap Former, C. Set	前導布器組	1
8	P25-8	Collar	軸環	2
9	P25-9	Screw(9/64-40X7.5)	螺絲	2
10	P25-10	Tape Guide	導布片	1
11	P25-11	Screw(M4-0.7X5)	螺絲	1
12	P25-12	Guide	固定板	1
13	P25-13	Tension Dist	夾布片	1
14	P25-14	Tape Guide	導布片	1
15	P25-15	Tape Guide	導布片	1
16	P25-16	Screw Stud	螺樁	2
17	P25-17	Cup	彈簧護圈	2
18	P25-18	Spring	彈簧	2
19	P25-19	Spring Bushing	棘齒輪	2
20	P25-20	Post Nut	鬆線調整螺帽	2
21	P25-21	Double Side Cut Presser Foot	雙切壓腳	1
22	P25-22	Chip Guard	切角防護片	1
23	P25-23	Screw(3/32-56X2.5)	螺絲	2
24	P25-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P25-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P25-26	Screw (3/32-56X2)	螺絲	1
27	P25-27	Spring Plate Holder	彈簧片固定座	1
28	P25-28	Screw (3/32-56X4.3)	螺絲	1
29	P25-29	Chip Guard Spring	切角防護片彈簧	1
30	P25-30	Screw (1/8-44X3.4)	螺絲	1
31	P25-31	Lap Former	前導布器	1
32	P25-32	Screw (3/32-56X3.5)	螺絲	1
33	P25-33	Screw (3/32-56X3.9)	螺絲	1
34	P25-34	Lap Former Slide Block	前導布器滑塊	1
35	P25-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
36	P25-36	Chip Guard Plate	切角防護片座	1
37	P25-37	Screw (3/32-56X3.3)	螺絲	4
38	P25-38	Link Pin	連桿插銷	4
39	P25-39	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
40	P25-40	Carrier/Hook Driving Segment	上勾針驅動扇形片	1

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	P25-41	Thread Hook Driving Lever	勾針驅動槓桿	1	
42	P25-42	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1	
43	P25-43	Top Cover Thread Hook	上飾線過線勾	1	
44	P25-44	Screw (9/64-40X6.8)	螺絲	1	
45	P25-45	Top Cover Thread Carrier	上飾線過線勾右	1	
46	P25-46	Screw (1/8-44X5)	螺絲	2	
47	P25-47	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1	
48	P25-48	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1	
49	P25-49	Screw(3/32-56X2.4)	螺絲	4	
50	P25-50	Lower Knife	下切刀	1	
51	P25-51	Yielding Section Spring	小壓具彈簧	1	
52	P25-52	Yielding Section	小壓具	1	
53	P25-53	Presser Foot Tongue	壓腳舌片	1	
54	P25-54	Lower Knife Clamp	下切刀夾板	1	
55	P25-55	Screw (1/8-44X3.5)	螺絲	1	
56	P25-56	Screw (11/64-40X6.3)	螺絲	1	
57	P25-57	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1	

Main Parts Models					
	押具整組	押具押板(左)	押具押板(右)	押具押板(左)	押具押板(右)
MJ-62-452-01	P6-14(452)	P6-36	P6-37(452)	P6-47	P6-48(452)
MJ-62-452-02	P12-1(452)	P12-24	P12-25	P12-43	P12-44
MJ-62-460-01	P6-14(460)	P6-36	P6-37(460)	P6-47	P6-48(460)
MJ-62-460-02	P12-1(460)	P12-24	P12-25	P12-43	P12-44
MJ-62H-452-01	P6-14(452)	P6-36	P6-37(452)		
MJ-62H-452-02	P12-1H(452)	P12-24	P12-25H		
MJ-62H-460-01	P6-14(460)	P6-36	P6-37(460)		
MJ-62H-460-02	P12-1H(460)	P12-24	P12-25H		
MJ-62-452-03	P22-17	P22-29	P22-30		
MJ-62-460-03	"	"	"		
MJ-62-452-04	P24-17	P24-29	P24-30		
MJ-62-460-04	"	"	"		
MJ-62-452-05	P25-57	P25-24	P25-25	P12-43	P12-44
MJ-62-460-05	"	"	"	"	"
MJ-62H1-452-02	P23-1	P23-24	P23-25		
MJ-62H1-460-02	"	"	"		

					
上刀片	下刀片	下刀夾板	上飾線勾針(短)	上飾線勾針(長)	導布板
P7-42	P7-40	P6-31	P6-25	P6-22	
//	//	P12-18	P12-12	P12-9	P12-22
//	//	P6-31	P6-27	P6-24	
//	//	P12-18	P12-12	P12-9	P12-22
P7-42H	//	P6-31	P6-25	P6-22	
//	//	//	P12-12	P12-9	P12-22H
//	//	//	P6-25	P6-22	
//	//	//	P12-12	P12-9	P12-22H
P7-42	P22-23	P22-24			
//	//	//			
//	//	P24-24			P24-40
//	//	//			//
//	//	P25-54	P25-45	P25-43	P25-53
//	//	//	//	//	//
P23-40	P23-17	P23-18	P23-12	P23-9	P23-23
//	//	//	//	//	//

Main Parts Models					
	針鋸	針板	導布器	勾夾襯套	押具輔助座
MJ-62-452-01	P5-40(452)	P5-44(452)		P7-7	P6-34
MJ-62-452-02	"	P12-42(452)	P12-31	"	P12-21
MJ-62-460-01	P5-40(460)	P5-44(460)		"	P6-34
MJ-62-460-02	"	P12-42(460)	P12-31	"	P12-21
MJ-62H-452-01	P5-40(452)	P5-44(452)		"	P6-34
MJ-62H-452-02	"	P12-42(452)	P12-31H	"	P12-21
MJ-62H-460-01	P5-40(460)	P5-44(460)		"	P6-34
MJ-62H-460-02	"	P12-42(460)	P12-31H	"	P12-21
MJ-62-452-03	P5-40(452)	P5-44(452)		"	P22-27
MJ-62-460-03	P5-40(460)	P5-44(460)		"	"
MJ-62-452-04	P5-40(452)	P12-42(452)	P24-52	"	P24-27
MJ-62-460-04	P5-40(460)	P12-42(460)	"	"	"
MJ-62-452-05	P5-40(452)	P12-42(452)	P12-31	"	P25-52
MJ-62-460-05	P5-40(460)	P12-42(460)	"	"	"
MJ-62H1-452-02	P5-40(452)	P12-42(452)	P23-44	"	P23-21
MJ-62H1-460-02	P5-40(460)	P12-42(460)	"	"	"

					
針板舌	前送齒	後送齒	針檔(前)	針檔(後)	下飾線勾針
P5-45(452)	P10-7	P10-8	P8-45	P10-10	P8-43
"	"	P12-41	"	"	"
P5-45(460)	"	P10-8	"	"	"
"	"	P12-41	"	"	"
P5-45(452)	P10-54	P10-53	"	"	"
"	P12-56	P12-55	"	"	"
P5-45(460)	P10-54	P10-53	"	"	"
"	P12-56	P12-55	"	"	"
P5-45(452)	P10-7	P10-8	"	"	"
P5-45(460)	"	"	"	"	"
P5-45(452)	"	P12-41	"	"	"
P5-45(460)	"	"	"	"	"
P5-45(452)	"	"	"	"	"
P5-45(460)	"	"	"	"	"
P5-45(452)	P12-56	P12-55	"	"	"
P5-45(460)	"	"	"	"	"